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# Reentry Thermal Protection Systems

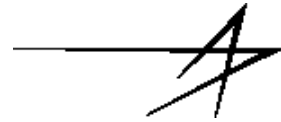
## NASA Roadmap Feedback

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**Lockheed Martin Space & Exploration Systems**

**March 11, 2011**

# Lockheed Martin Space Exploration Division Experience



- **Re-Entry Related Flight Programs**
  - Small unmanned missions, Modest \$ value
- **Mars Entry**
  - Viking
  - Mars Pathfinder (Aeroshell)
  - Mars 2001 / Phoenix
  - Mars Exploration Rover (Aeroshell)
  - Mars Science Laboratory (Aeroshell)
- **Earth Entry**
  - Stardust Sample Return Capsule
  - Genesis Sample Return Capsule
- **Jupiter / Venus Entry (former GE Reentry Systems)**
  - Pioneer Venus Probes (Aeroshell + Parachutes)
  - Galileo Probe (Aeroshell + Parachutes)
- **Aerobraking**
  - Magellan
  - Mars Global Surveyor
  - Mars Odyssey
  - Mars Reconnaissance Orbiter



**Phoenix Mars Lander**

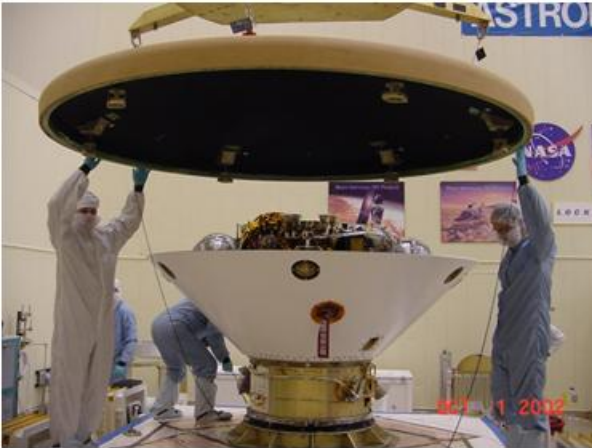
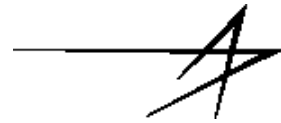


**Stardust Probe**



**Galileo Probe**

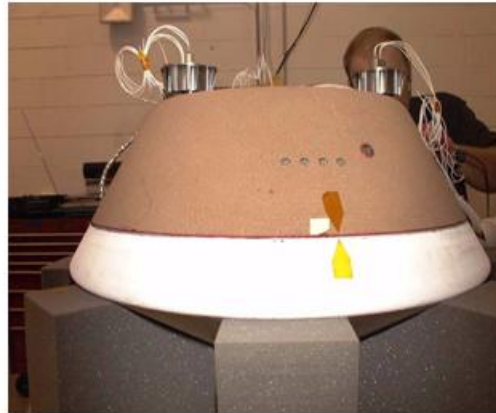
# Aeroshell TPS Types – Flight Program Experience



## Low-Energy

SLA-561V  
SLA-565S

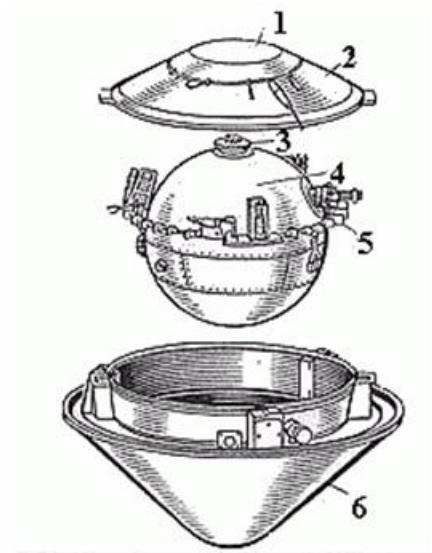
10-400 W/cm<sup>2</sup>  
Monolithic



## High-Energy

PICA  
Carbon-Carbon

400-1500 W/cm<sup>2</sup>  
Monolithic / Tiled



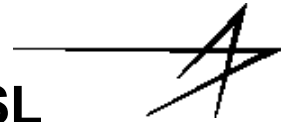
## Very-High-Energy

Carbon-Phenolic

50,000 W/cm<sup>2</sup> +  
Monolithic

Affordability paradigm fits with LM small probe experience

# Affordability – Comparison of Two Large TPS Systems - MSL



## Comparable Size TPS Compare: PICA & SLA for MSL (>3X cost)



PICA (Heatshield)

### Tiled Application

- 1) Design Tile Layout
- 2) Manufacture Billets
- 3) Precision Machining
- 4) Tile Dry-Fit
- 5) Tile Application
- 6) Gap-Fill



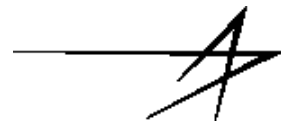
SLA-561V (Backshell)

### Monolithic Application

- 1) Prep Flexcore
- 2) Bond Flexcore
- 3) Pack Material
- 4) Surface Finish

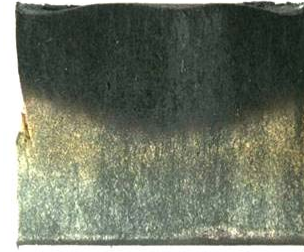
While more capable, PICA is more expensive to incorporate on large-scale due to tiling

**Challenge: Produce a TPS with PICA-Like Performance but SLA-Like Affordability**

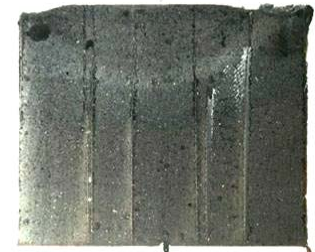


# Monolithic High Heat Rate Ablator - MonA

- Carbon Phenolic, Slurry-based TPS developed under LM IR&D Project D-90d in 1995
- Leverage off Cost-Effective SLA-561V Production Process (TPS in Honeycomb)
- Unique Formulations for Ablator and Gap Filler Applications
- Low Density (~0.29 g/cc) Material for Primary Heatshield
- Graded MonA Optimizes TPS Performance with Depth (dual-attribute cured material)
  - Top Level – Robust Ablator (standard MonA)
  - Bottom Level – Low-Density Insulator
- MonA Selected by NASA Ames for TDP Program
  - TRL Improvement Technology Program
  - Material Has Passed Phase 1 Gate



PICA

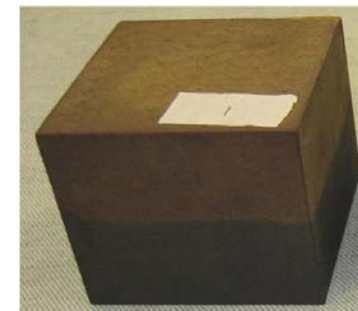


MonA

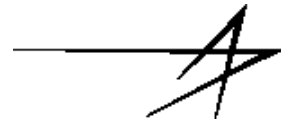
Preliminary Tests Show Equivalent Performance



Arcjet Test Specimens

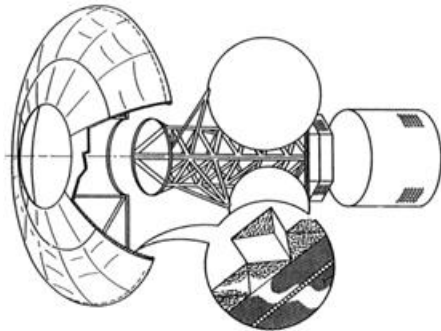


MonA Graded Specimen

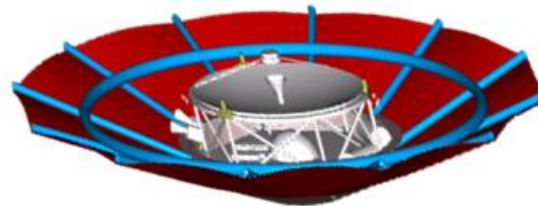


# Deployable Aeroshell Technology

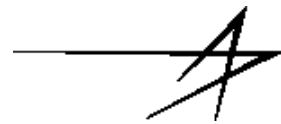
- **LM has investigated variety of deployable aeroshells under NASA / DARPA Studies**
  - Inflatable Flexible – In-Space AID NRA, Rapideye DARPA, Aeromorphing Supersonic Decelerator
  - Deployable Flexible – AOTV Phase A Study (1984)
  - Deployable Rigid – Manned Mars Systems Study, Mars 2001 Lander
- **Main Issue is Flexible TPS Robust to In-Flight Heating & Flutter**
  - IR&D testing of flex TPS to 120 W/cm<sup>2</sup>
  - Mixed Success to Date
  - No Flutter Testing Yet
- **Intermediate Option**
  - Deployable rigid panels
  - Not as efficient as deployable flexible but available sooner



OTV 1980's

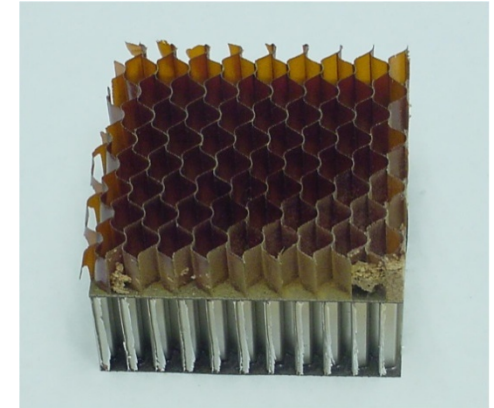


AID NRA 2000's



# “Old” TPS Technology

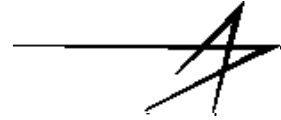
- **While Developing New Technology, Don't Lose the Old**
  - Cost & Schedule may require proven system
- **SLA-561V used on many successful entry missions**
  - Viking, Mars Pathfinder, Phoenix, MER, Stardust (BS), MSL (BS)
  - Monolithic material with continuous application
    - Ablator packed into pre-bonded flexcore
    - Regional pack using 1-2 ft sq areas
  - Originally developed in early 1970's
  - Successful stagnation tests from 10 to 400+ W/cm<sup>2</sup>
- **MSL Experience**
  - Originally slated for heatshield
  - High shear test anomalies forced switch to PICA
  - Used on MSL Backshell (thruster plume interaction heating)
- **Overall**
  - Although old, the material is very efficient (thermally & cost)
  - Flight certified & space qualified for use on heatshields
  - IRAD tests of minor mod to increase shear capability



**Flexcore Pre-Bonded to Struct**



**SLA Heatshield Cross-Section  
(TPS+Struct)**



# Wrap-up

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- **LM-SES has produced multiple flight aeroshells for NASA**
  - Unmanned probe missions using multiple TPS materials
  - Flight certification a driving issue
  - Production costs & schedule are key considerations
  
- **Investment in TPS**
  - Resurrection of Carbon-Phenolic for Venus & Giant Planets
  - Advanced TPS development funding for LBIR
  - Small funding for maintenance of existing TPS
    - Ingredient obsolescence
    - Resolution of flight program issues (ex: MSL SLA)
  - Dependent on NASA Program Support to Offset Arcjet Costs
  
- **Keep industry involved (In-Space NRA example)**
  - Insights into Affordability (Certification, Production, Cost Impacts)