

Water & Energy In Industry
**National Academies Board on Energy &
Environmental Systems (BEES)**
Energy Water Nexus Forum

Michael Tinkleman, Ph.D.
Director, Research ASME

April 3, 2013

National Academy of Sciences
Washington, DC

Energy and Water are... Interdependent

Water for Energy and Energy for Water
(Courtesy Mike Hightower, Sandia)

Energy and power production require water:

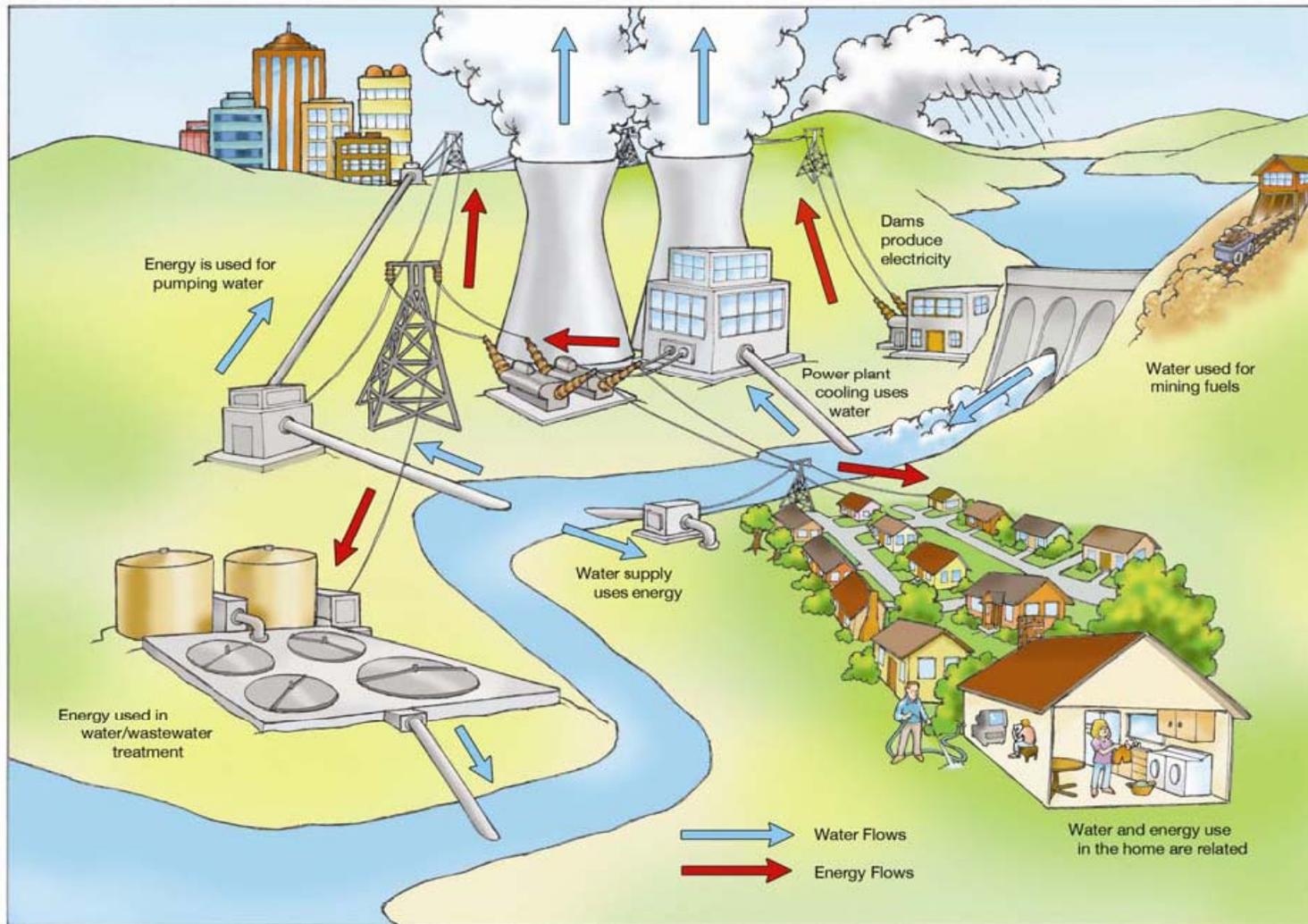
- Thermoelectric cooling
- Hydropower
- Energy minerals extraction/mining
- Fuel Production (fossil fuels, H₂, biofuels)
- Emission control



Water production, processing, distribution, and end-use require energy:

- Pumping
- Conveyance and Transport
- Treatment
- Use conditioning
- Surface and Ground water

Examples of Interrelationships Between Water and Energy (Courtesy Robert Goldstein, EPRI)





ASME At a Glance



- More than 125,000 members globally
- Nearly 150 countries
- Headquarters in New York
 - Offices in Brussels, Beijing, New Delhi
 - Institute offices in Atlanta, Houston, Washington D.C.
- Digital library with journals, conference proceedings, and ASME Press e-books
- 530 standards, used in more than 100 countries

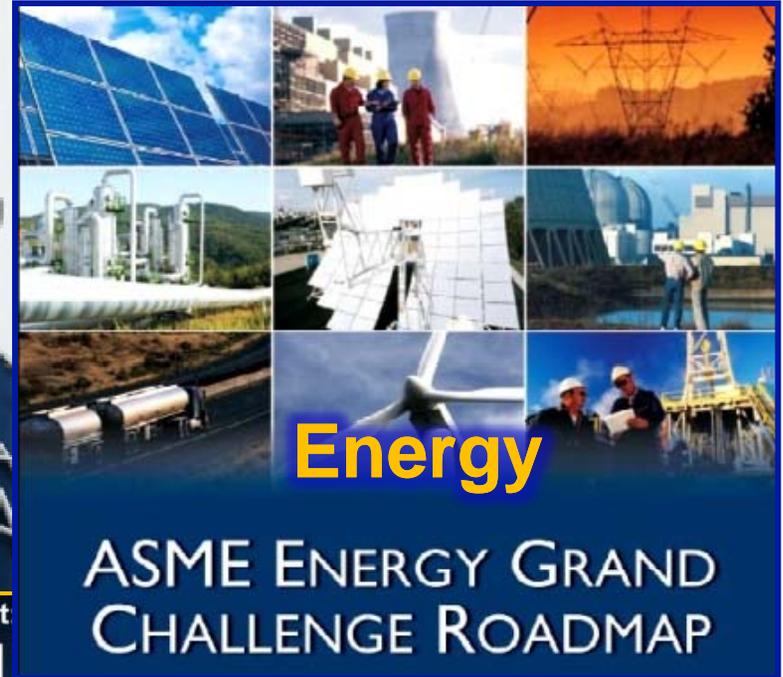
ASME Vision

- ASME will be the essential resource
- For mechanical engineers and other technical professionals throughout the world
- For solutions that benefit humankind

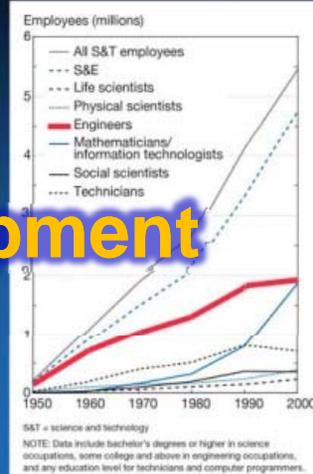
ASME's Strategic Focus

Global Impact

Workforce Development



Science and technology employment



SOURCE: National Science Board, *Science and Engineering Indicators 2008*



ASME ENERGY GRAND CHALLENGE ROADMAP



August 2009

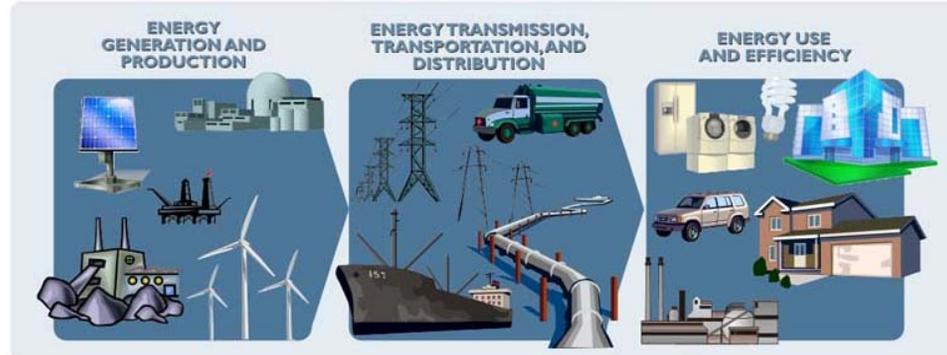
Prepared by:



STRATEGY

ASME will serve as an essential energy technology resource for business, government, academia, practicing engineers and the general public and as a leading energy policy advocate. As a credible, unbiased voice, ASME will be a key source of energy technology information and standards. We will achieve this by leveraging our knowledge-based communities, expanding our energy portfolio, building a more effective energy workforce, and supporting balanced energy policies in the United States and other areas of the world.

ENERGY VALUE CHAIN



ASME PRIORITIES

BUILD AND LEVERAGE ASME CAPABILITIES IN ENERGY TO MAKE INCREASED CONTRIBUTIONS TO MAJOR ENERGY CHALLENGES



TOP OPPORTUNITIES

- Form a self-sustaining energy focal point within ASME to maintain a holistic approach to internal and external communications.
- Strengthen alliances with other societies and international organizations to address energy issues and challenges.
- Provide a rational, informed voice for political engagement.
- Identify gaps in current and emerging technologies and related standards for energy generation, production, electricity transmission (including smart grid and energy storage), distribution, transportation, and efficiency.
- Develop a comprehensive web-based clearinghouse of energy information and a search engine to facilitate efficient retrieval of relevant information.
- Increase ASME's profile in renewable and emerging technologies.
- Increase ASME's understanding, profile, and contributions regarding the energy-water nexus.
- Develop a new generation of engineering workforce
- Build on existing ASME capabilities and expertise in the nuclear area

ASME Energy-Water-Nexus Activities

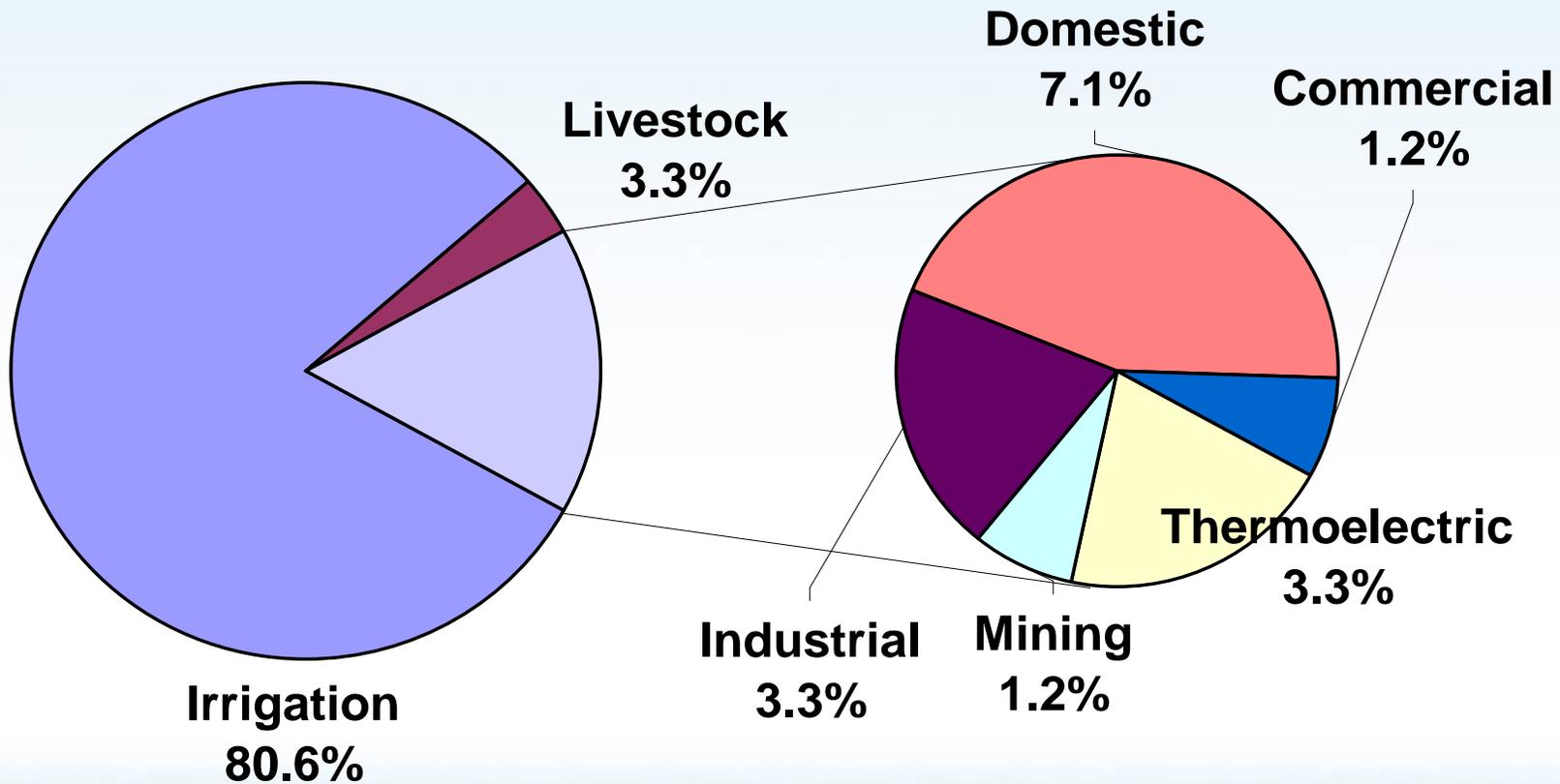
- ASME Energy Grand Challenge Roadmap
 - Top Priority – “Increase ASME’s understanding, profile, and contributions regarding the Energy-Water-Nexus”
- 2011 ASME International Mechanical Engineering Conference & Exposition (IMECE)
 - Theme “Energy & Water Scarcity”
- 2012 IMECE – Keynote address “Energy Diversity”
Thomas L. Friedman, Foreign Affairs Columnist,
New York Times



Water Consumption by Sector

(Courtesy Mike Hightower, Sandia)

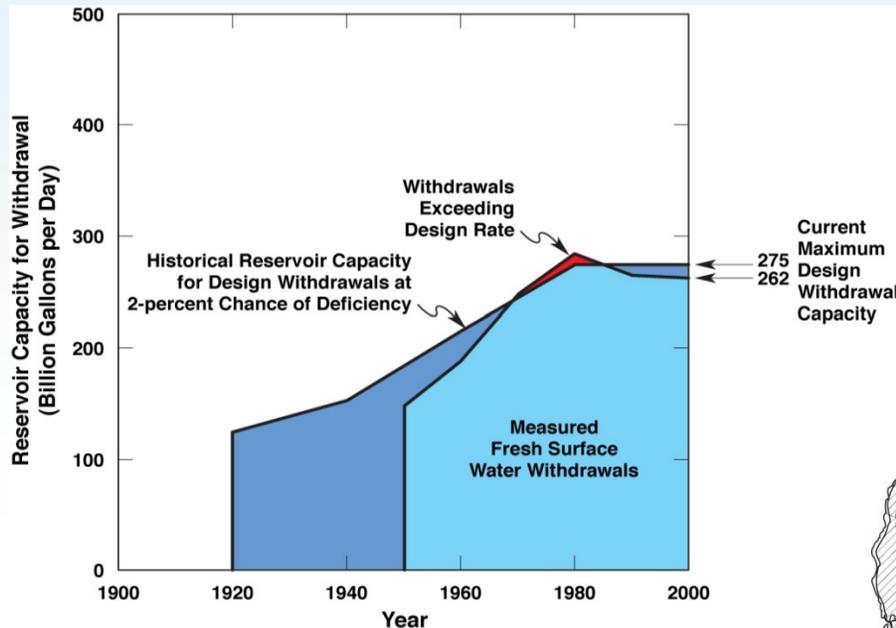
U.S. Freshwater Consumption, 100 Bgal/day



[USGS, 1998]

Energy uses 27 percent of all non-agricultural fresh water

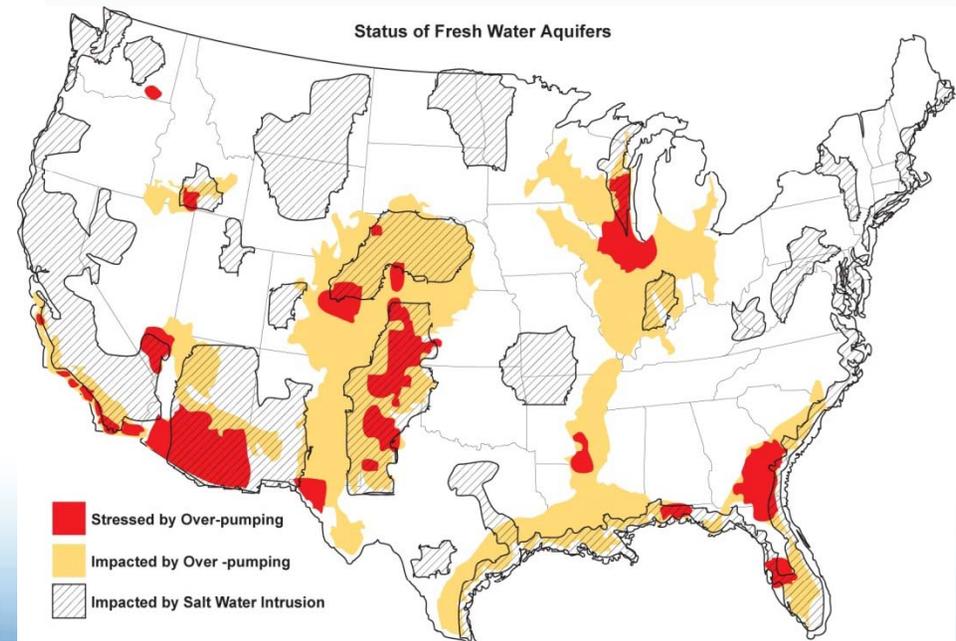
Growing Limitations on Fresh Surface and Ground Water Availability (Courtesy Mike Hightower, Sandia)



(Based on USGS WSP-2250 1984 and Alley 2007)

- Many major ground water aquifers seeing reductions in water quality and yield

- Little increase in surface water storage capacity since 1980
- Concerns over climate impacts on surface water supplies



(Shannon 2007)

Water Limitations are Already Impacting Energy Development

(Courtesy Mike Hightower, Sandia)



- ◆ Recent energy facility permitting issues due to water availability



2003 Heat Wave Impact on French Electric Power Generation

(Courtesy Mike Hightower, Sandia)



- Loss of 7 to 15% of nuclear generation capacity for 5 weeks
- Loss of 20% of hydro generation capacity
- Large-scale load shedding and shut off transmission to Italy
- Sharp increase of spot-market prices: 1000 to 1500 \$ / MWh for most critical days



Normal conditions
in August

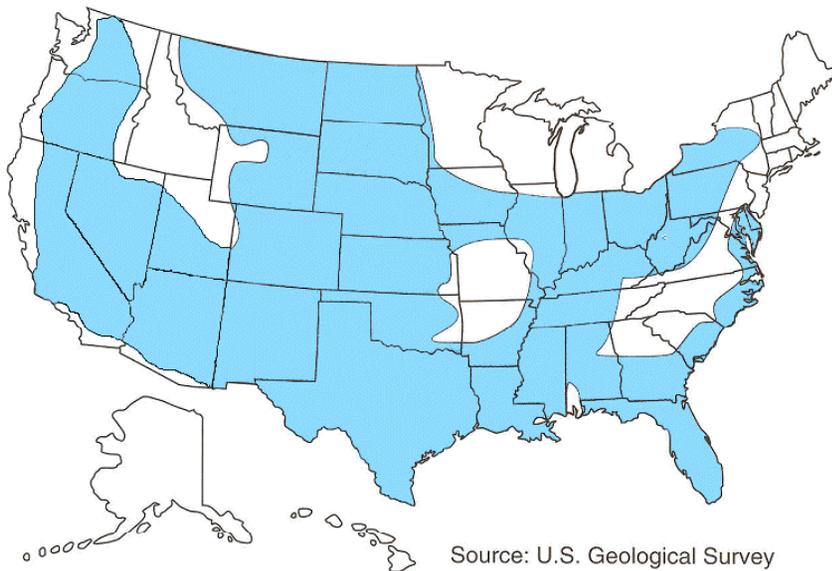
Bort-les-Orgues
Réservoir



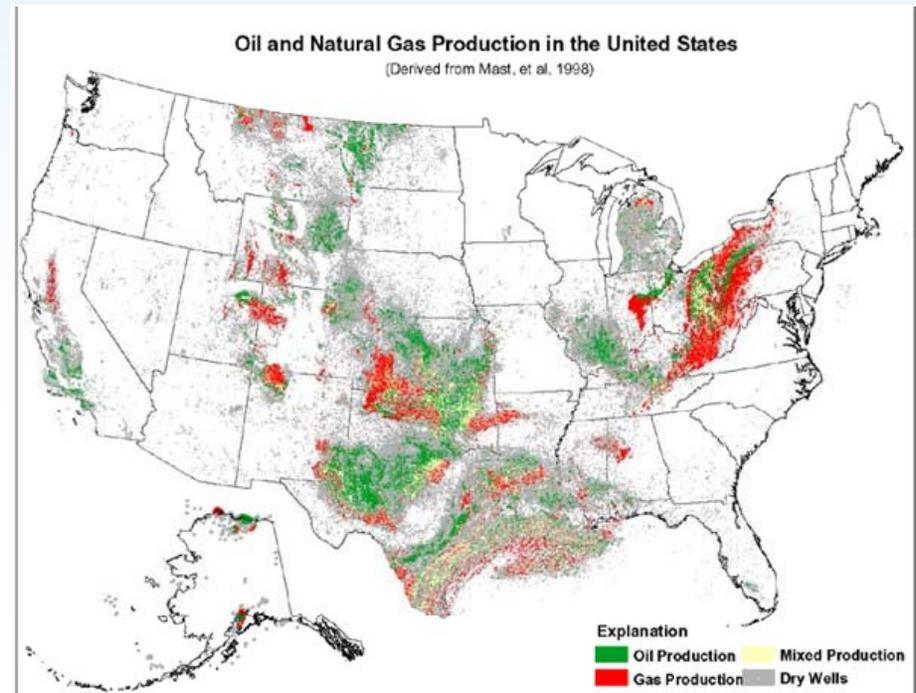
August 27, 2003

Non-traditional Water Resource Availability

(Courtesy Mike Hightower, Sandia)



Saline Aquifers



Oil and Gas Produced Water



2012

Guidelines for Water Reuse



ASME Water Management Technology Vision & Roadmap



September 2008

ASME
SETTING THE STANDARD

ASME Water Management Technology Best Management Practices and Innovations for the Process Industries



Final Report

June 2010

ASME
SETTING THE STANDARD



Municipal Wastewater Reuse by Electric Utilities: Best Practices and Future Directions

Workshop Report

September 12, 2012

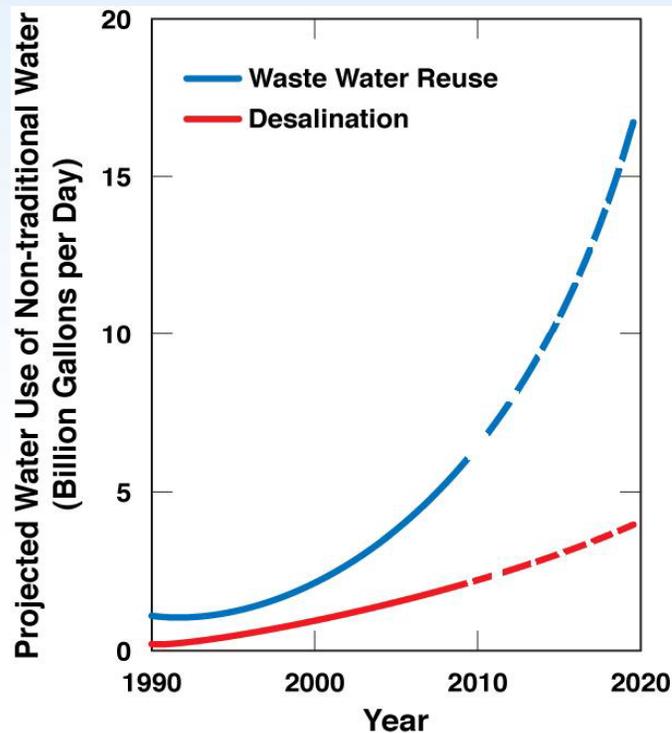


ASME Water Management Technology Vision / Roadmap Workshop

- ASME Water Management Technology Vision – Roadmap Workshop - Held 5/9-10/2007
 - Goal – **“Define ASME Role in Water Management Technology”**
 - Vision – **“ASME will be recognized as a key resource in the development & integration of water management technology solutions that enable the sustainable use & reuse of water**
 - **ASME will bring diverse partners together to find multidisciplinary solutions to water management technology issues**
 - **ASME will play a particularly critical role in addressing water use in the industrial sector through technology.”**

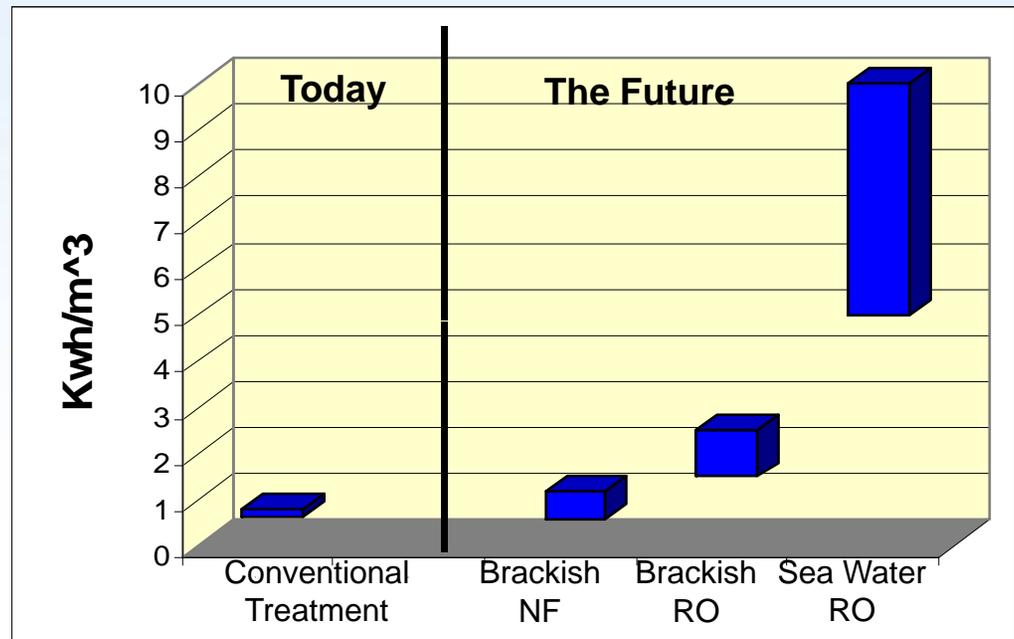
Growing Use of Non-traditional Water Resources

(Courtesy Mike Hightower, Sandia)



(Modified from Water Reuse 2007, EPA 2004, Mickley 2003)

Power Requirements For Treating

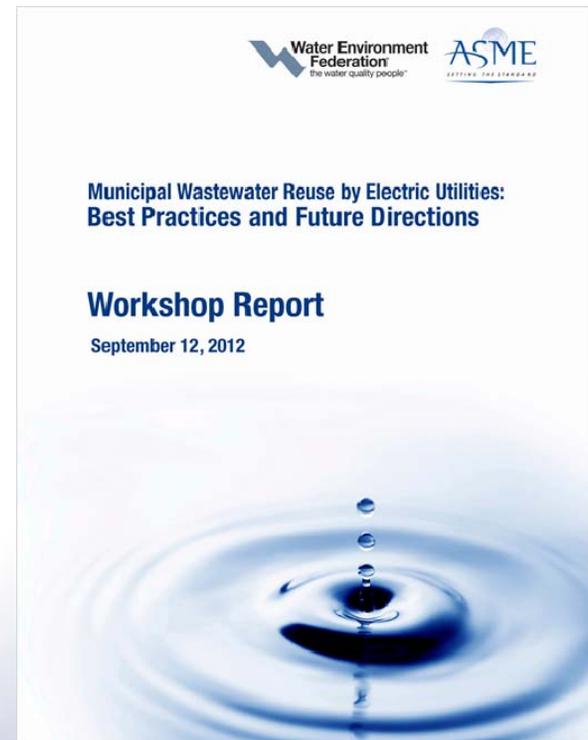


(Einfeld 2007)

- 32 Billion Gallons Municipal Waste Water produced / Day
- Desal growing at 10% per year, waste water reuse at 15% per year
- Reuse not accounted for in USGS assessments
- Non-traditional water use is energy intensive

ASME/WEF Municipal Wastewater Reuse by Electric Utilities: Best Practices and Future Directions Workshop

- Workshop held May 21–22, 2012 at the ASME Washington, DC offices
- Brought together more than 25 leading experts from municipal wastewater plants and electric utilities
- **GOAL:** To identify best practices and potential paths forward for increasing the use of municipal wastewater in electric utilities across the United States
- Includes brief case studies from successful municipal wastewater reuse projects at electric utilities
- Outlines characteristics to successful projects and potential project barriers
- Identifies potential projects that electric utilities, municipal wastewater treatment plants, ASME, and WEF can take to support the launch of new wastewater reuse projects at electric utilities.



Wastewater Reuse at Electric Utilities

SUCCESSFUL PROJECTS

HAVE

- Active collaboration and agreement between wastewater treatment plants and electric utilities
- Clearly defined water quality and flow rates
- Optimal and adaptable system design
- Compliance with all regulations
- Ongoing education and outreach efforts

OVERCOME

- Absence of a dedicated regulatory framework
- Lack of information sharing and best practices
- Risk aversion and resistance to change
- Inability of stakeholders to work cooperatively and collaboratively

Stakeholders, ASME, and WEF work together to

Gather data to enable system optimization

Compile best practices for water reuse

Develop and implement technology guidelines

Establish a collaborative forum

Develop and disseminate public education resources

Palo Verde Nuclear Generating Station Water Reclamation Facility

An aerial photograph of the Palo Verde Nuclear Generating Station and its water reclamation facility. The station is located in a vast, arid desert landscape. In the center, three large containment domes are visible, surrounded by various industrial buildings and piping. To the right, several large cooling towers are emitting thick plumes of white steam. In the foreground, a large circular water reclamation facility with multiple tanks is visible. The background shows a flat desert plain extending to distant mountains under a clear sky. Two large reservoirs of blue water are visible on the left side of the image.

Because of its desert location, Palo Verde is the only nuclear power facility that uses 100% reclaimed water for cooling. Unlike other nuclear plants, Palo Verde maintains "Zero Discharge," meaning no water is discharged to rivers, streams, or oceans. (Courtesy Bob Lotts, Arizona Public Service Company)

Water Reclamation Facility



- **The Palo Verde Water Reclamation Facility (WRF), is a 90 MGD tertiary treatment plant that reclaims treated secondary effluent from the cities of Phoenix, Scottsdale, Tempe, Mesa, Glendale and Tolleson. (Courtesy Bob Lotts, Arizona Public Service Company)**

Water Use

- **2011 cooling water Intensity**
 - 762 gallons/MWh
- **2011 cooling water use**
 - 73,173 acre feet
 - 24 Billion Gallons
- **Cooling Water cycles**
 - 23.3 - 5 year average
 - 25,000 – 29,000 TDS PPM
 - (air quality standards limit PV to 30,000 ppm TDS)

(Courtesy Bob Lotts, Arizona Public Service Company)





**ASME Industrial Demineralization (Desalination):
Best Practices and Future Directions**

Workshop Report

ASME Washington Center, January 28–29, 2013

April 2013



ASME Industrial Demineralization Best Practices and Future Directions Workshop

- Held January 28–29, 2013 at the ASME Washington, DC offices
- Brought together a broad cross-section of industrial demineralization and water reuse experts from industry, government, and academia
- **GOAL**: To identify best practices and potential paths forward for increasing the use of demineralized water in industrial processes across the United States
- Includes a brief overview of industrial demin (market, technologies)
- Outlines characteristics to successful projects and potential project barriers
- Identifies actions that ASME and its partners can support to increase the use of demineralized water in industrial processes



ASME Industrial Demineralization (Desalination):
Best Practices and Future Directions

Workshop Report

ASME Washington Center, January 28–29, 2013

April 2013



Industrial Demineralization **SUCCESSFUL PROJECTS**

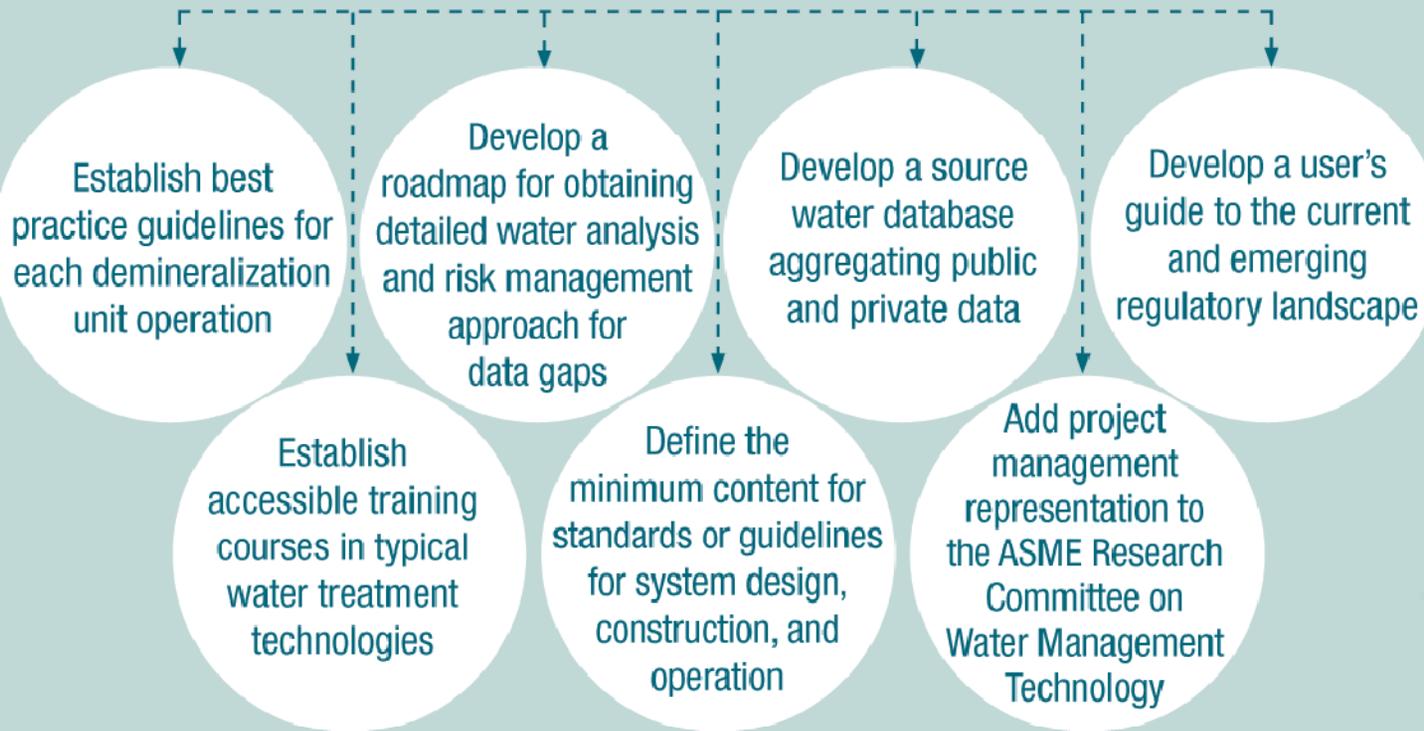
HAVE

- A system design that considers water management and quality data
- Prioritized end-user requirements
- A complete and well-informed project cost estimate
- Frequent and meaningful communication among all project participants
- A solution provider with proven, successful experience working with end users

OVERCOME

- Inadequate or changing definition of project requirements
- Incomplete basis for project and system design due to lack of comprehensive water data
- Lack of documented best practices to guide new demineralization projects
- Difficulty making a convincing business case for demineralization projects
- Insufficient project management and internal communication
- Inadequately trained and experienced workforce

HOW CAN ASME HELP?



Frito Lay Process Water Recovery Treatment Plant (PWRTTP)

- Located in Grande, AZ, the plant is almost entirely run on renewable energy and reclaimed water
- The process water that is used to move and wash potatoes and corn, clean production equipment, and for other in plant cleaning and productions needs, is reclaimed for reuse in the process.
- The PWRTTP system recycles up to 75% of the facility's process water—enabling Frito-Lay to reduce its water use by 100 million gallons (380,000m³) annually.



Aerial View of PWRTTP (Photo credit: Frito-Lay)

Thank You

Any Questions?

- Additional information:
 - Michael Tinkleman, Ph.D., Director, Research ASME
 - TinklemanM@asme.org
 - 202-785-7394
- For copies of ASME Water Roadmap, ASME Water BMP Report & ASME/WEF Municipal Waste Water Reuse in Electric Utilities

<http://committees.asme.org/K&C/TCOB/BRTD/WMT/Accomplishments.cfm>