



Pak-US Joint Research Project



NATIONAL INSTITUTE OF
TRANSPORTATION (NIT)

SCHOOL OF CIVIL & ENVIRONMENTAL
ENGINEERING (SCEE)

Joint Venture



MICHIGAN STATE
UNIVERSITY



MICHIGAN STATE UNIVERSITY
Civil and Environmental Engineering

Development of Guidelines for Asphalt Pavement Recycling in Pakistan



Research Team



MSU

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Graduate Students



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Project Duration/ Budget

- Project Duration : 4 years
 - Jan 2006 To Dec 2009
- Project Budget : US\$ 0.85 million
 - NUST Share US\$ 0.50 million
 - MSU Share US\$ 0.35 million



Sequence

- Background
- Reclaimed Asphalt Pavement (RAP) Technology
- Research Objectives
- Research Products/ Outcomes



Background

- An Efficient Transportation System is of Vital Importance for the Socioeconomic Development of Pakistan
- "RECYCLING", a Concept of Roadway Recovery
 - "The Re-Use of Existing Roadway Materials in the Reconstruction and/or Rehabilitation of Pavements"*
- Recycling is a Cost Effective Alternative Provided the Pavement Completes its Design Life

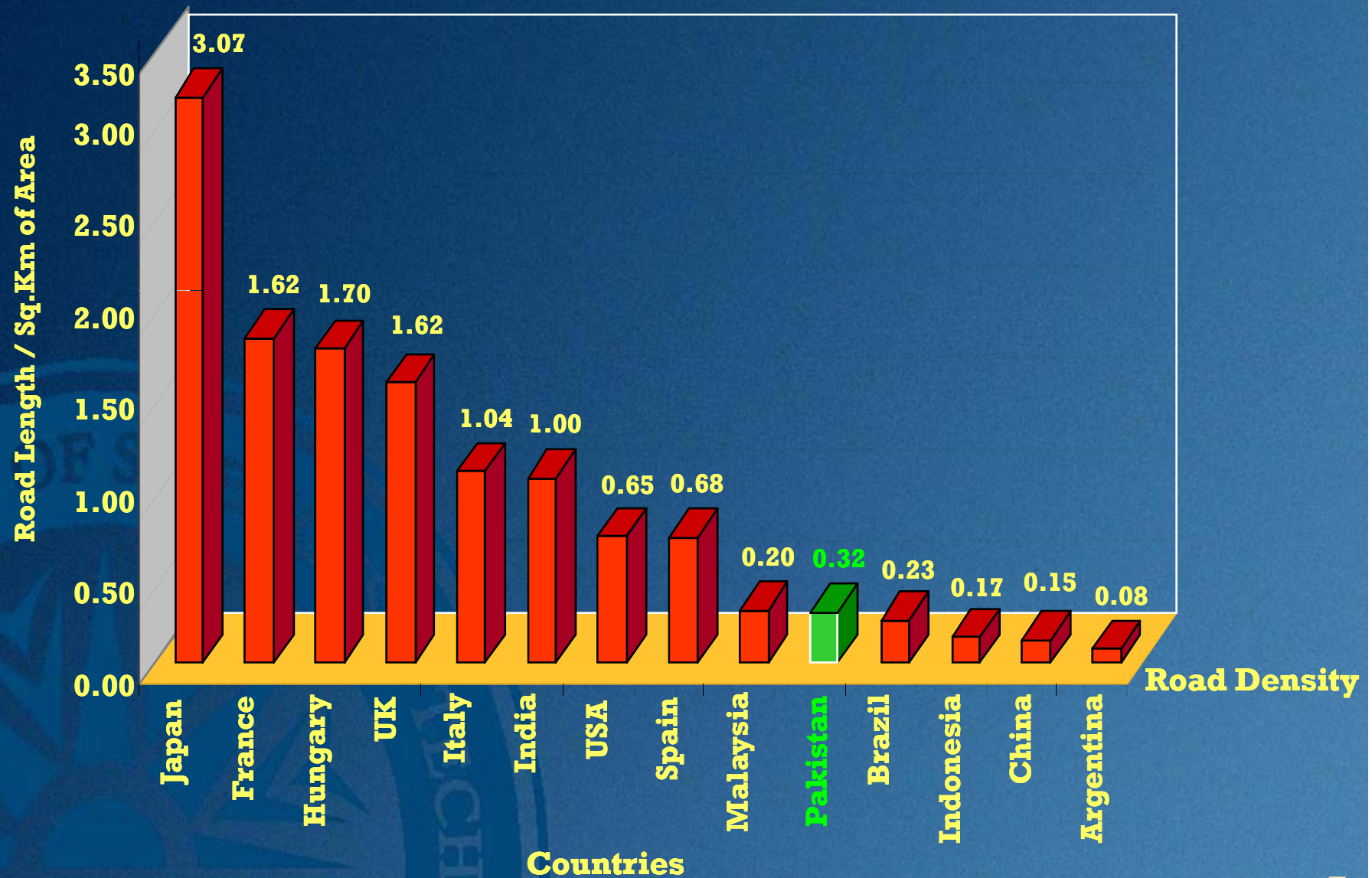


Road Transport Data - Pakistan

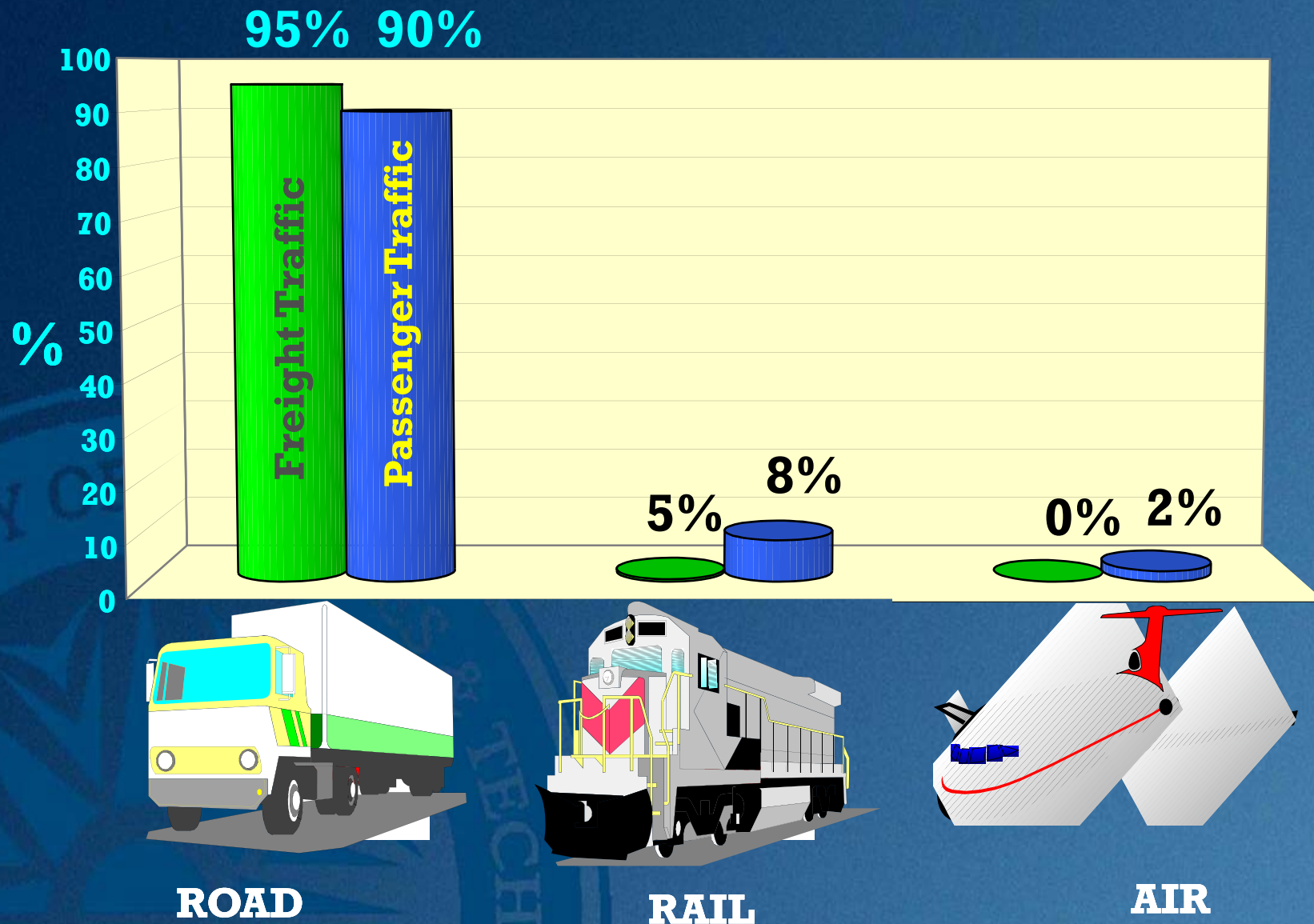
Total Roads	260,000 Km
Regd Vehicles	7,000,000
Motorways	679.5 Km
Highways	11321 Km
Density	0.32 Km/Km²



Road Density Comparison



Reliance on Road Network - Pakistan





Background

- Road Network is Experiencing High Rate of Deterioration due to Premature Rutting and Fatigue Cracking of the Asphalt-Bound Layers
- Highway Condition is Adversely Affecting the Ride Quality, Traffic Flow, Road Safety and Users Cost
- Why....

Overloading / Temperature

THE CAUSE...



THE EFFECT...



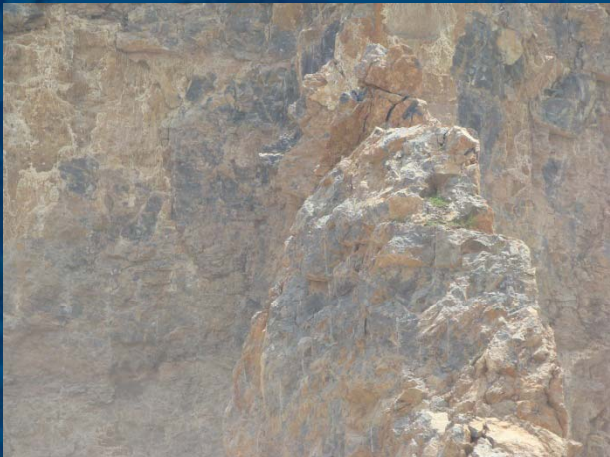


RESULT....





DEPLETION OF NATURAL RESOURCES....





Background

- Restoration of the Road Network Conditions to an Acceptable Level Requires Annual Expenditures of over 10 Billion PKR
- Such Costs could be Decreased if a Comprehensive Pavement Preservation Program is Developed and Implemented
- **Pavement Recycling** is Cost-effective Preservation Alternative and it Stretches the Available Budget to Maintain More Roads in Good Condition



Background

- Pakistan is Adopting State-of-the-art **Reclaimed Asphalt Pavement (RAP)** Technology
- Guidelines were Required to be Developed for Evaluation, Design, Material Characterization and Construction Specifications for RAP Application

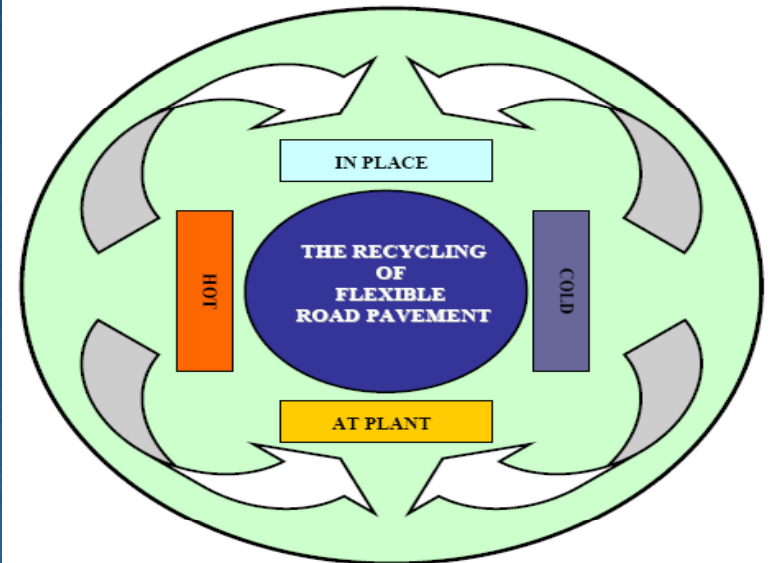


Asphalt Recycling Methods



● Hot Recycling

- Hot In-Place Recycling (HIR)
- Resurfacing
- Remixing
- Repaving
- Hot Central Plant Recycling



● Cold Recycling (CR)

- Cold In-Place Recycling (CIR)
- Cold Central Plant Recycling





Benefits of Asphalt Recycling



- ◉ Reuse and Conservation of Non-renewable Natural Resources
- ◉ Preservation of the Environment
- ◉ Energy Conservation and Shorter Construction Periods
- ◉ Cost Savings **(30%-50%)** over Traditional Rehabilitation Methods
- ◉ Preservation of Existing Roadway Geometry and Clearances



Project Objectives



- To Develop Guidelines, Specifications and Quality Control/Quality Assurance Procedures for Recycled Asphalt Mix Design and Asphalt Pavement Recycling in Pakistan
- To Establish a Protocol for the Selection of Recycling Options for Asphalt Pavements
- Identification of Appropriate Equipment for Construction of RAP and Transfer of Technology



Research Products / Outcomes



Highway Sector

- ◉ Developed Guidelines, Specifications and Quality Control / Quality Assurance Procedures for Recycled Asphalt Mix Design and Asphalt Pavement Recycling in Pakistan
- ◉ Facilitated Transfer of Performance Based HMA Technology to Pakistan
- ◉ Improved Capacity of the Highway Agencies and Construction Industry to Produce Better Roads



Research Products / Outcomes



R&D Institutions

- Improved Quality of Education and Research
- Improved Capacity of Pakistani HEI to Develop Indigenous Design Procedures and Specifications to Support the Highway Industry in Pakistan



Research Outcomes

- Project Reports: 4
- MS / PhD Thesis : 6
- Journal/ Conference Papers : 12
- Training at National Center of Asphalt Technology (NCAT), Auburn University, Alabama
- International Workshops : 2

