



Pak-US Joint Research Project



NATIONAL INSTITUTE OF
TRANSPORTATION (NIT)
SCHOOL OF CIVIL & ENVIRONMENTAL
ENGINEERING (SCEE)

Joint Venture



**Development of Guidelines
for Asphalt Pavement Recycling
in Pakistan**



Research Team



MSU

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Graduate Students



NUST

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Graduate Students



Project Duration/ Budget



Sequence

- **Background**
- **Reclaimed Asphalt Pavement (RAP) Technology**
- **Research Objectives**
- **Research Products/ Outcomes**



Background

- An Efficient Transportation System is of Vital Importance for the Socioeconomic Development of Pakistan
- "RECYCLING", a Concept of Roadway Recovery

“The Re-Use of Existing Roadway Materials in the Reconstruction and/or Rehabilitation of Pavements”

- Recycling is a Cost Effective Alternative Provided the Pavement Completes its Design Life

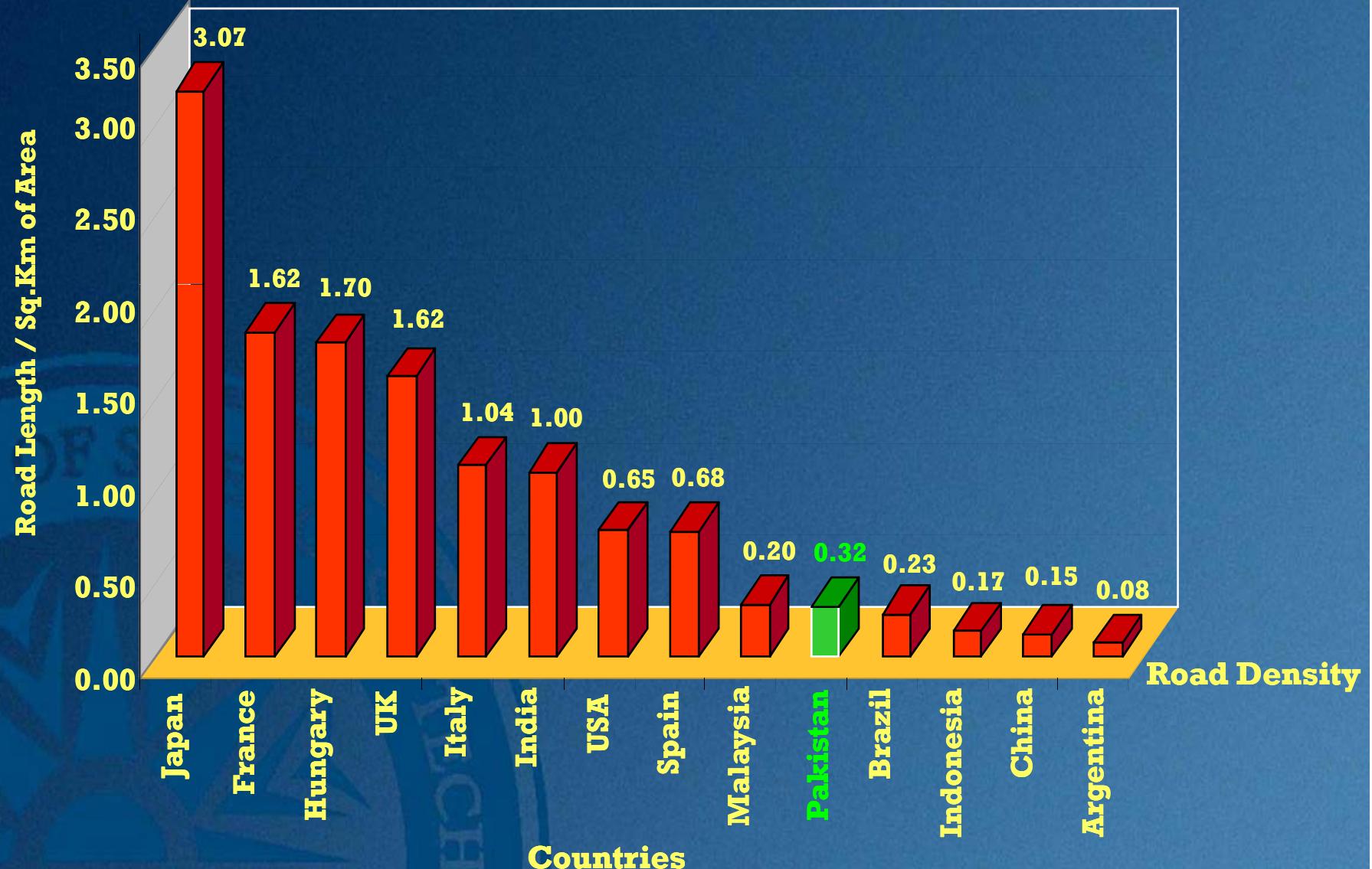


Road Transport Data - Pakistan

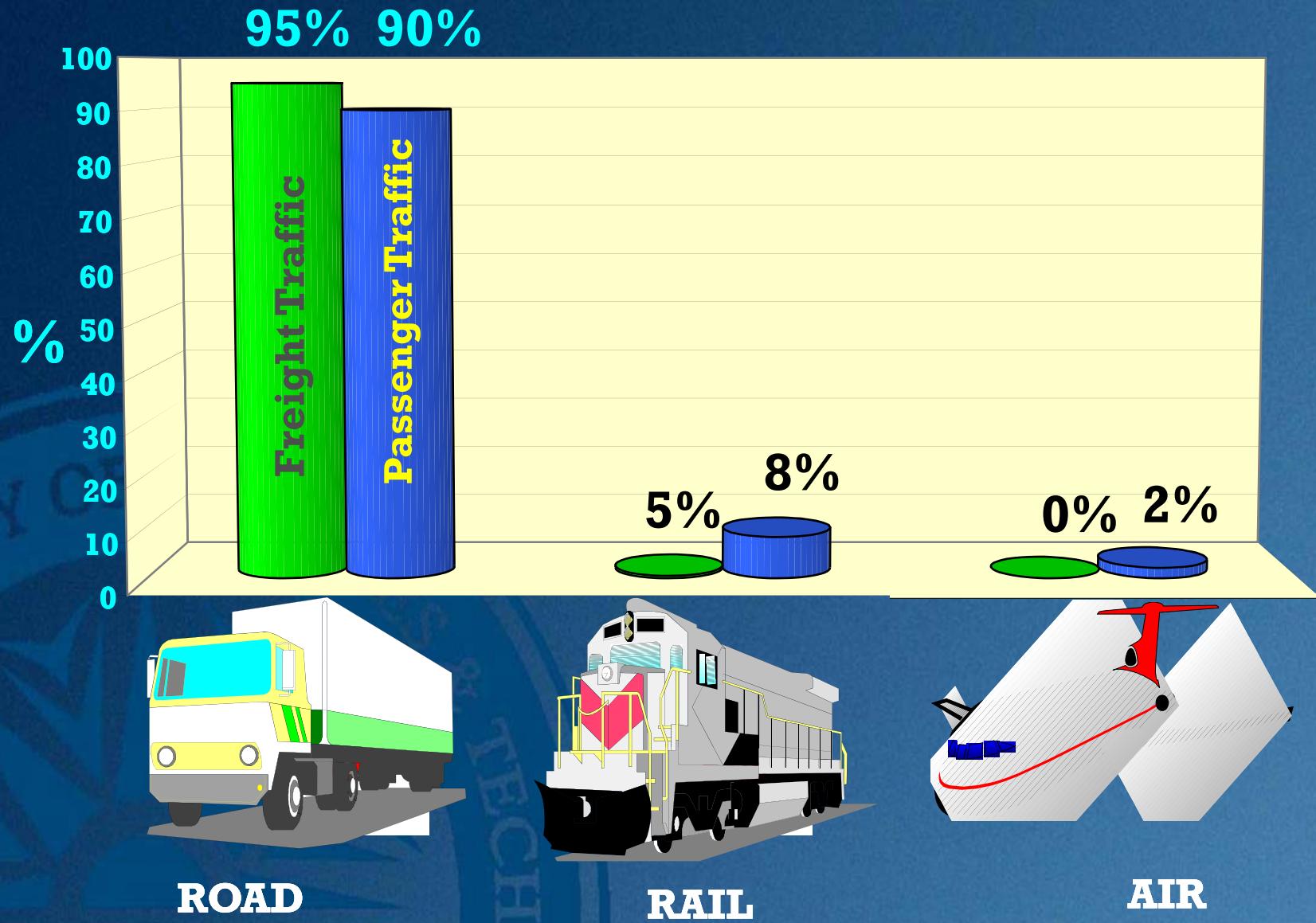
Total Roads	260,000 Km
Regd Vehicles	7,000,000
Motorways	679.5 Km
Highways	11321 Km
Density	0.32 Km / Km²



Road Density Comparison



Reliance on Road Network - Pakistan





Background

- Road Network is Experiencing High Rate of Deterioration due to Premature Rutting and Fatigue Cracking of the Asphalt-Bound Layers
- Highway Condition is Adversely Affecting the Ride Quality, Traffic Flow, Road Safety and Users Cost
- Why....



Overloading / Temperature



THE CAUSE...



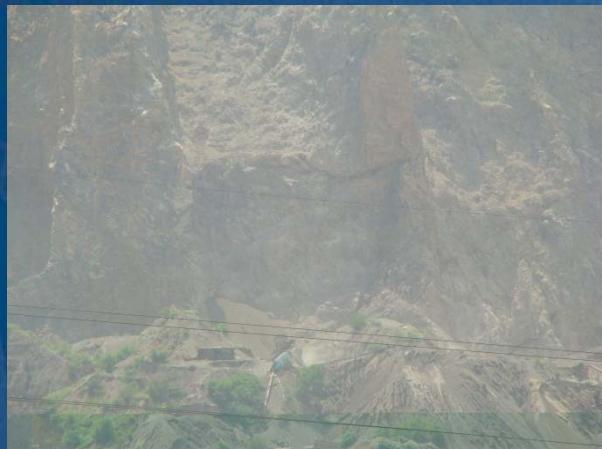
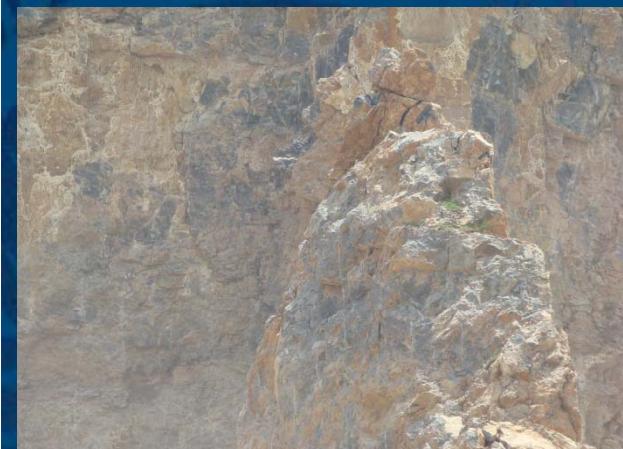
THE EFFECT...



RESULT....



DEPLETION OF NATURAL RESOURCES....





Background

- Restoration of the Road Network Conditions to an Acceptable Level Requires Annual Expenditures of over 10 Billion PKR
- Such Costs could be Decreased if a Comprehensive Pavement Preservation Program is Developed and Implemented
- Pavement Recycling is Cost-effective Preservation Alternative and it Stretches the Available Budget to Maintain More Roads in Good Condition



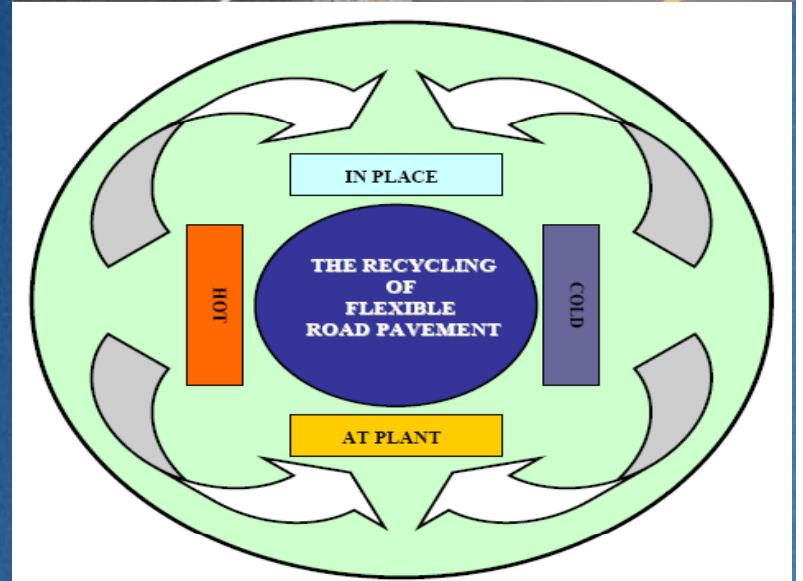
Background

- Pakistan is Adopting State-of-the-art **Reclaimed Asphalt Pavement (RAP)** Technology
- Guidelines were Required to be Developed for Evaluation, Design, Material Characterization and Construction Specifications for RAP Application

Asphalt Recycling Methods

○ Hot Recycling

- Hot In-Place Recycling (HIR)
 - Resurfacing
 - Remixing
 - Repaving
- Hot Central Plant Recycling



○ Cold Recycling (CR)

- Cold In-Place Recycling (CIR)
- Cold Central Plant Recycling





Benefits of Asphalt Recycling



- Reuse and Conservation of Non-renewable Natural Resources
- Preservation of the Environment
- Energy Conservation and Shorter Construction Periods
- Cost Savings **(30%-50%)** over Traditional Rehabilitation Methods
- Preservation of Existing Roadway Geometry and Clearances



Project Objectives



- To Develop Guidelines, Specifications and Quality Control/Quality Assurance Procedures for Recycled Asphalt Mix Design and Asphalt Pavement Recycling in Pakistan
- To Establish a Protocol for the Selection of Recycling Options for Asphalt Pavements
- Identification of Appropriate Equipment for Construction of RAP and Transfer of Technology



Research Products / Outcomes



Highway Sector

- Developed Guidelines, Specifications and Quality Control / Quality Assurance Procedures for Recycled Asphalt Mix Design and Asphalt Pavement Recycling in Pakistan
- Facilitated Transfer of Performance Based HMA Technology to Pakistan
- Improved Capacity of the Highway Agencies and Construction Industry to Produce Better Roads



Research Products / Outcomes



R&D Institutions

- Improved Quality of Education and Research
- Improved Capacity of Pakistani HEI to Develop Indigenous Design Procedures and Specifications to Support the Highway Industry in Pakistan



Research Outcomes



- Project Reports: 4
- MS / PhD Thesis : 6
- Journal/ Conference Papers : 12
- Training at National Center of Asphalt Technology (NCAT), Auburn University, Alabama
- International Workshops : 2

