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# FUTURE OF (US) PV MANUFACTURING: APPLIED MATERIALS PERSPECTIVE

National Academies/DOE  
April 23, 2009

APPLIED MATERIALS.

EXTERNAL USE

# Applied Materials Overview

***Applied Materials is the global leader in Nanomanufacturing Technology™ solutions for the fabrication of:***

- Semiconductor chips
- Flat panel displays
- Wafer & TF solar photovoltaics
- Flexible electronics
- Energy efficient glass

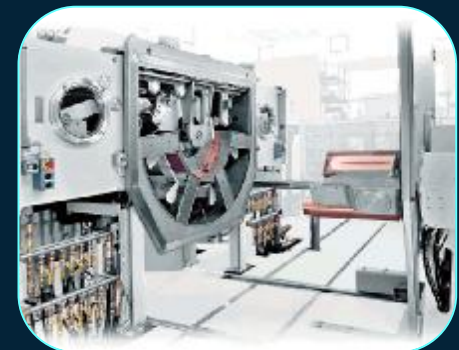
Net Sales (past 4 qtrs.)	\$7,357 M
incl. Energy & Env Solns	\$989 M
RD&E (rolling 5 years)	\$5,312 M

## Worldwide Locations

§ 21 Countries, ~100 locations

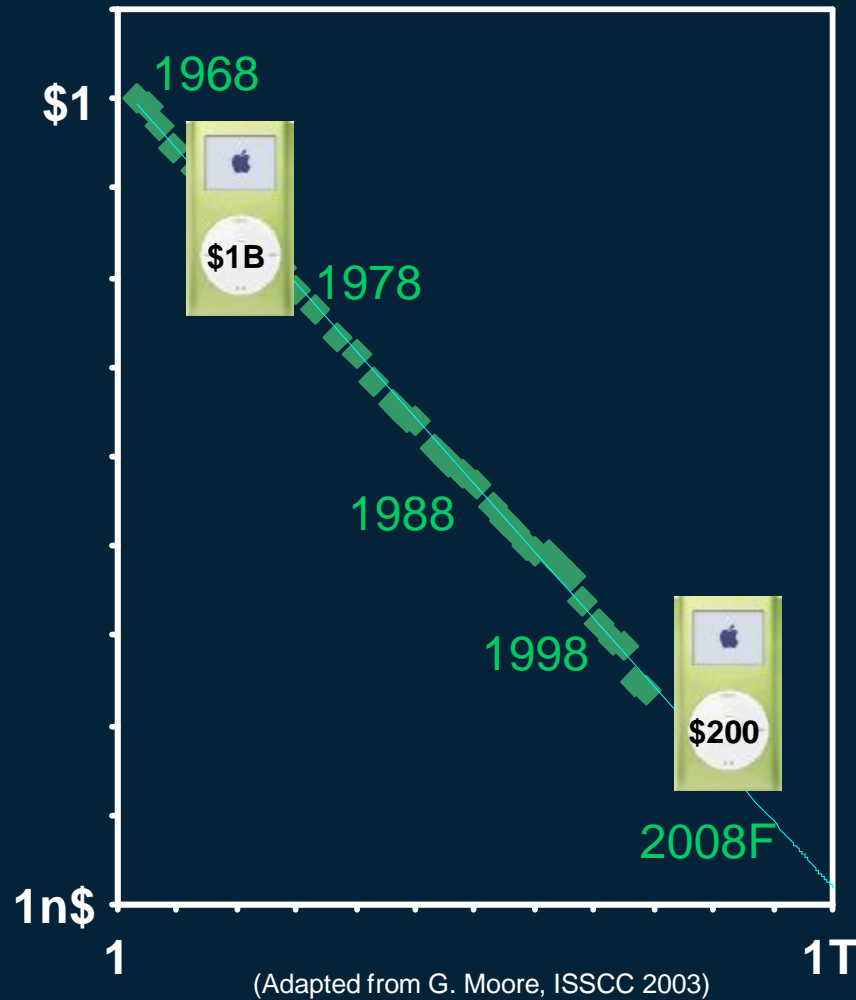
§ Headquartered in Silicon Valley

§ Manufacturing in Europe, Israel, Asia and United States

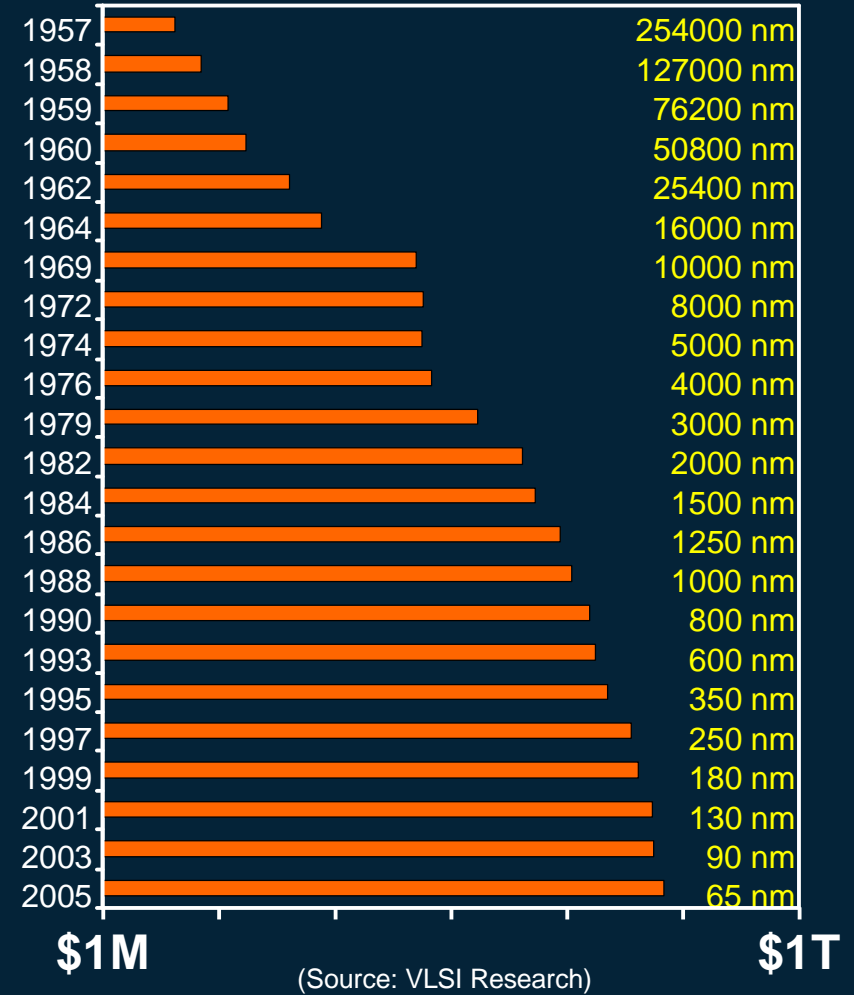


# Moore's Law and VLSI Learning Curve

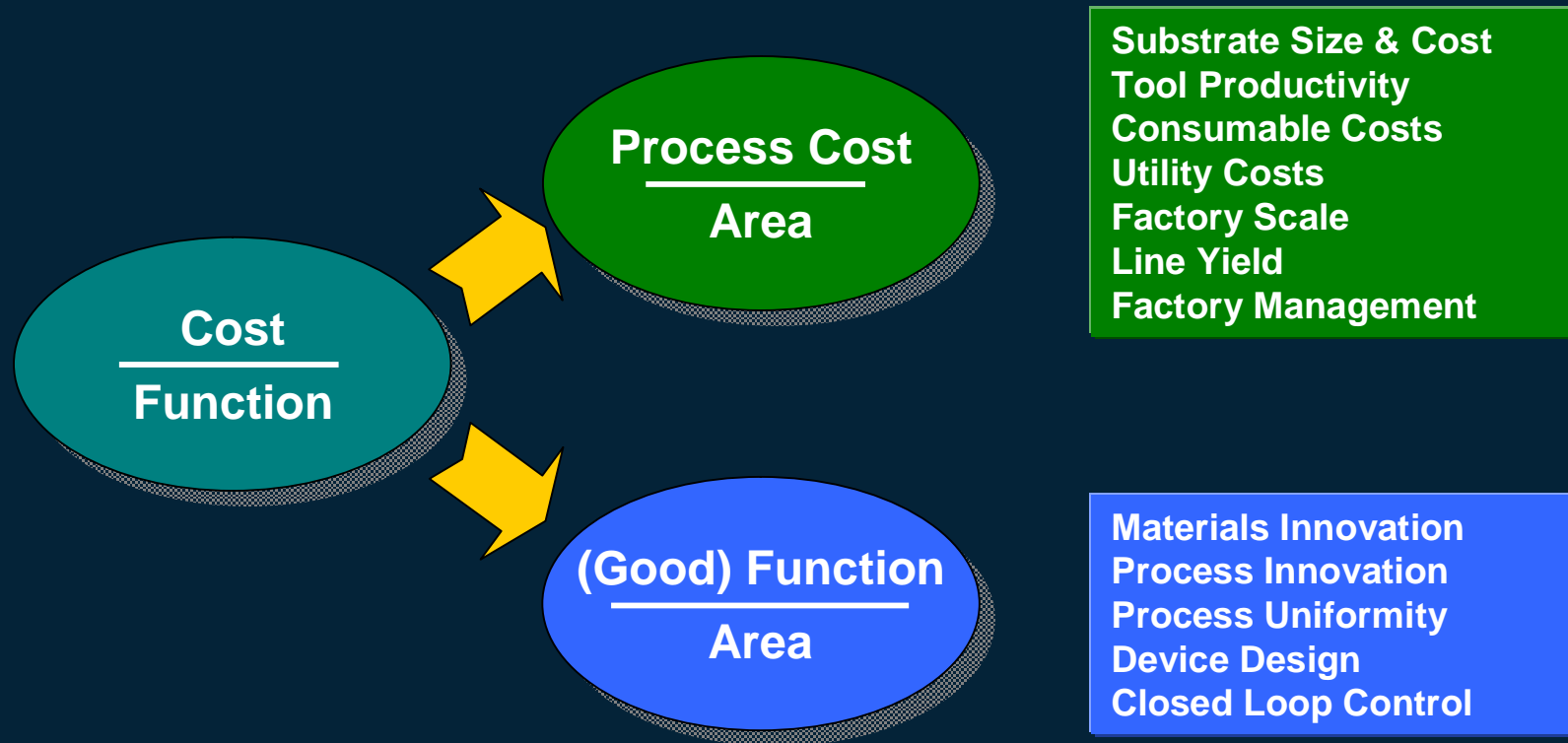
Cost per Transistor vs.  
Number Produced



WW R&D Spending Per Node  
(Chip & Equipment)

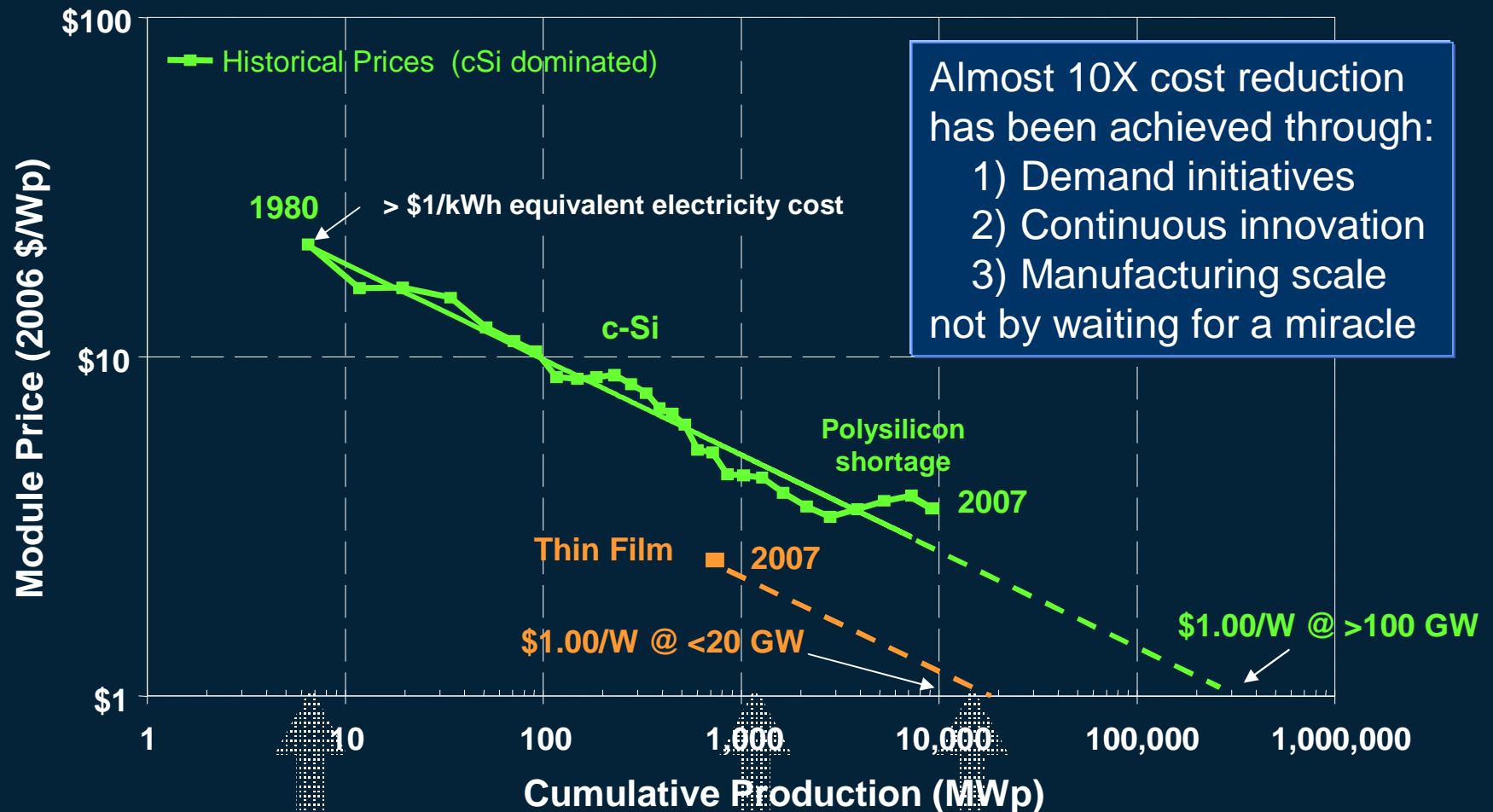


# Cost Per Function Drivers & Lessons



- § Nanomanufacturing technologies underlie IC and FPD cost & adoption
- § Demand "waves" have been critical to continual investment & progress
- § Some level of standardization is important to gain critical mass
- § Large area tooling can be a major factor when process cost is significant
- § Factory sites do not necessarily imply manufacturing technology ownership

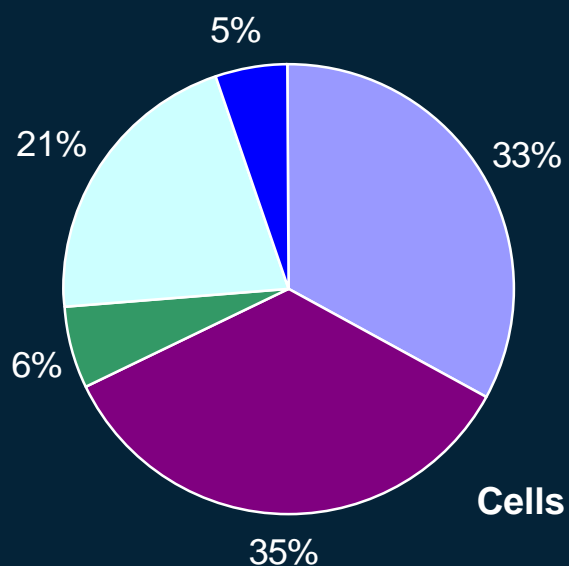
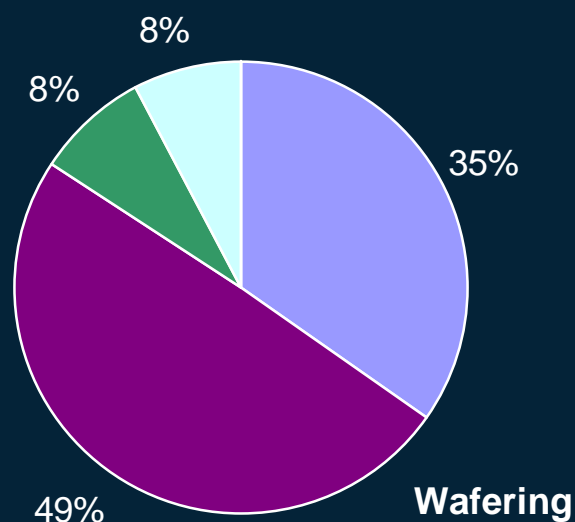
# Solar Learning Curve: Module Cost/Watt



Production line size (Megawatts per Year)	0.5 (1980)	5 (2000)	50 (2005)	100 (2010)
Lines Per Factory	2	3	4	10

# c-Si Wafer-Based PV Manufacturing

## Top 20 Capacity-Add Plans By MW (2008+)



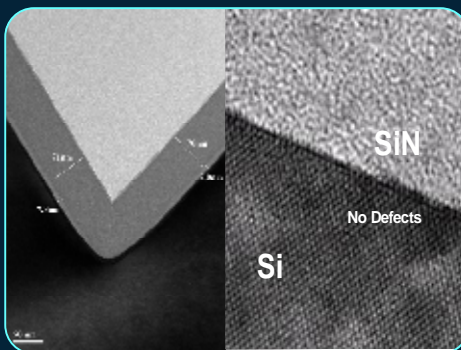
(by HQ Location)

- Europe
- China
- Japan
- Other Asia
- US

(as of 10/08)



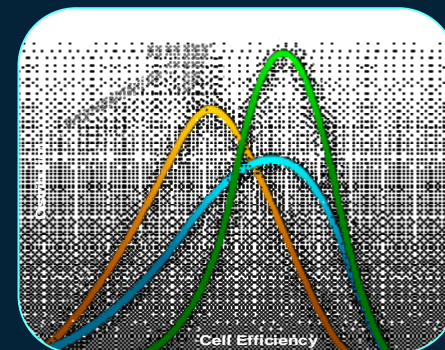
Thin Wafers



Adv Cells/Processes



High Throughput Tools

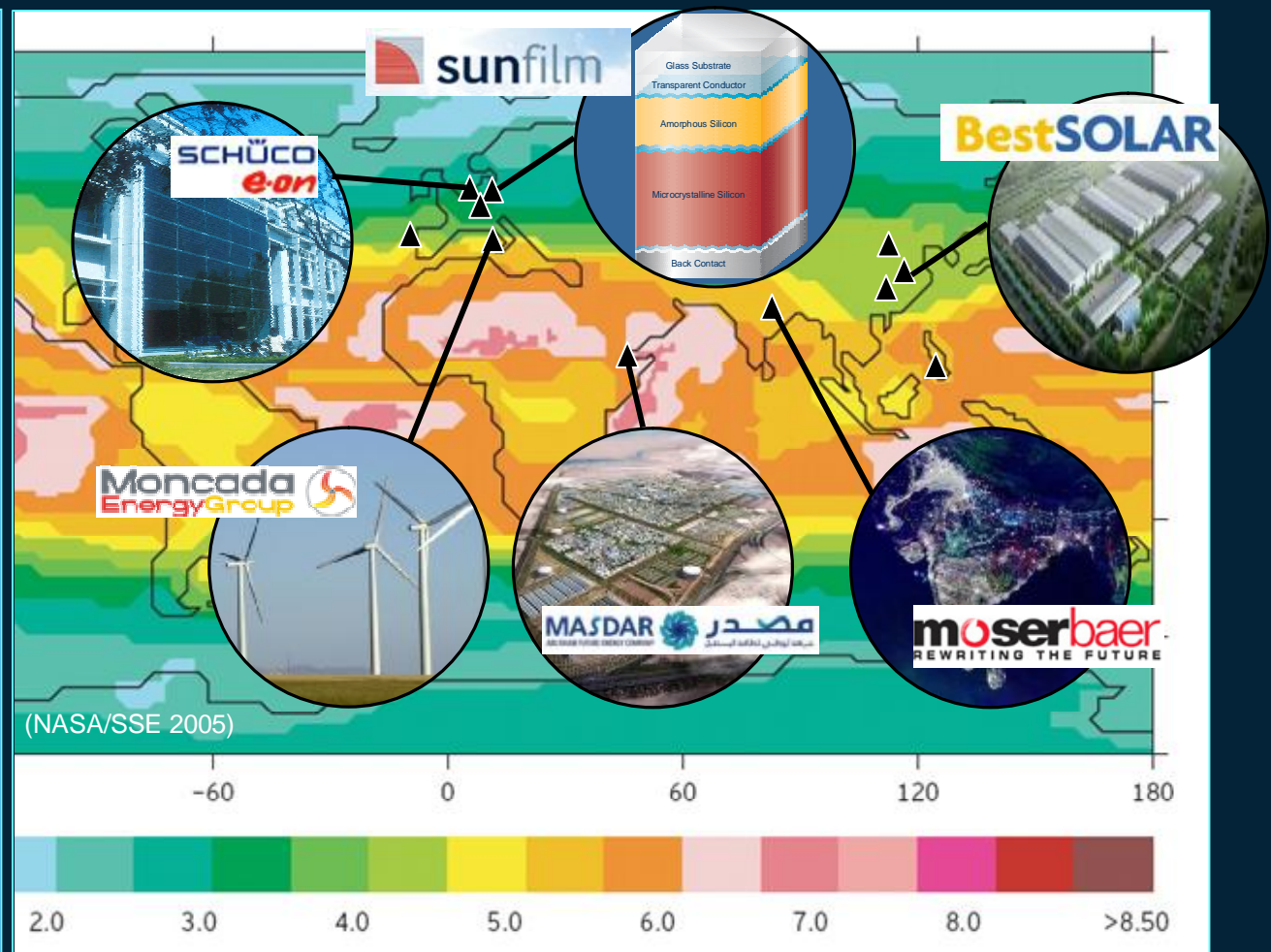


Factory Control



# Applied SunFab Production Line Contracts

## SunFab™ 5.7m2 TF Module Factories



**First Contract Signed in 2007, 14 Projects, 5 Sites in Production**

# GW Scale SunFab TF PV Module Factory



Consumes 500 tons of glass per day



PV factory (111 acres) is larger than the Magic Kingdom at Disney World (107 acres)



Produces 6,000 modules per day or enough to cover 7 ½ football fields **per day**

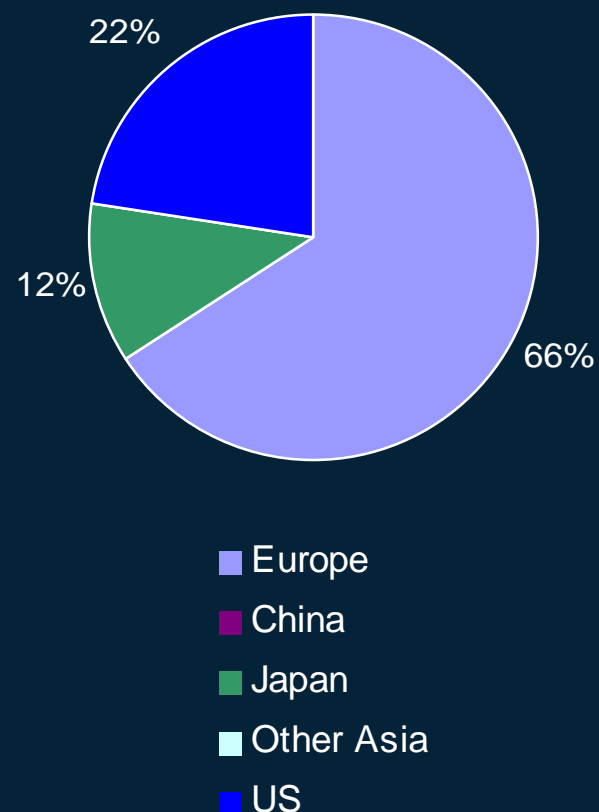
**20% Cost/W Reduction From Scale is equivalent to:  
~ 1 Year Earlier Parity or 1%+ module efficiency gain**



# 2008 Top 10 PV Cell + Module Manufacturing Equipment Suppliers

1.	Applied Materials (US)	\$455M
2.	Roth & Rau (Germany)	\$275M
3.	Centrotherm (Germany)	\$270M
4.	Oerlikon (Switzerland)	\$250M
5.	Ulvac (Japan)	\$240M
6.	Manz Automation (Germany)	\$140M
7.	Schmid (Germany)	\$125M
8.	Von Ardenne (Germany)	\$120M
9.	RENA (Germany)	\$85M
10.	3S Solar Systems (Switzerland)	\$70M

In US\$ by HQ Location



(Source: VLSI Research, Feb 2009)

# What Could Help Grow US PV Manufacturing?

## § Demand side is the key

- Account for true future cost – time of day/year, fossil fuel cost uncertainties, carbon cost, value of distributed power
- Multi-year generation contracts which can average forward module costs
- Progressive – and enforceable – renewable electricity standards
- Appropriate cost mechanism for carbon
- Refundability of renewable credits
- Clean energy bank for low interest loans on solar projects

## § Manufacturing/R&D specific initiatives

- Renewable manufacturing incentives
- Collaborative government, industry, university R&D with appropriate balance of evolution vs. high risk/disruption



Applied Materials' newly completed solar energy system in Sunnyvale, CA is one of the largest corporate solar power installations in the US

"If a guy took out a piece of glass, poured some fluid on it, held it up to the sun and got some voltage off it, he made a headline and got funds. Those days are over. It's time for big money commitments."

– J. Robert Maxwell, Westinghouse Director of Solar Programs as quoted in an article by Thomas L. Friedman in The New York Times, Aug 1981.

**Now really is the time...**

