



U.S. DEPARTMENT OF  
**ENERGY**

Energy Efficiency &  
Renewable Energy



# Advanced Manufacturing R&D for Clean Energy at the U.S. Department of Energy

*Government University Industry Research Roundtable  
Washington, DC*

October 26<sup>th</sup>, 2016

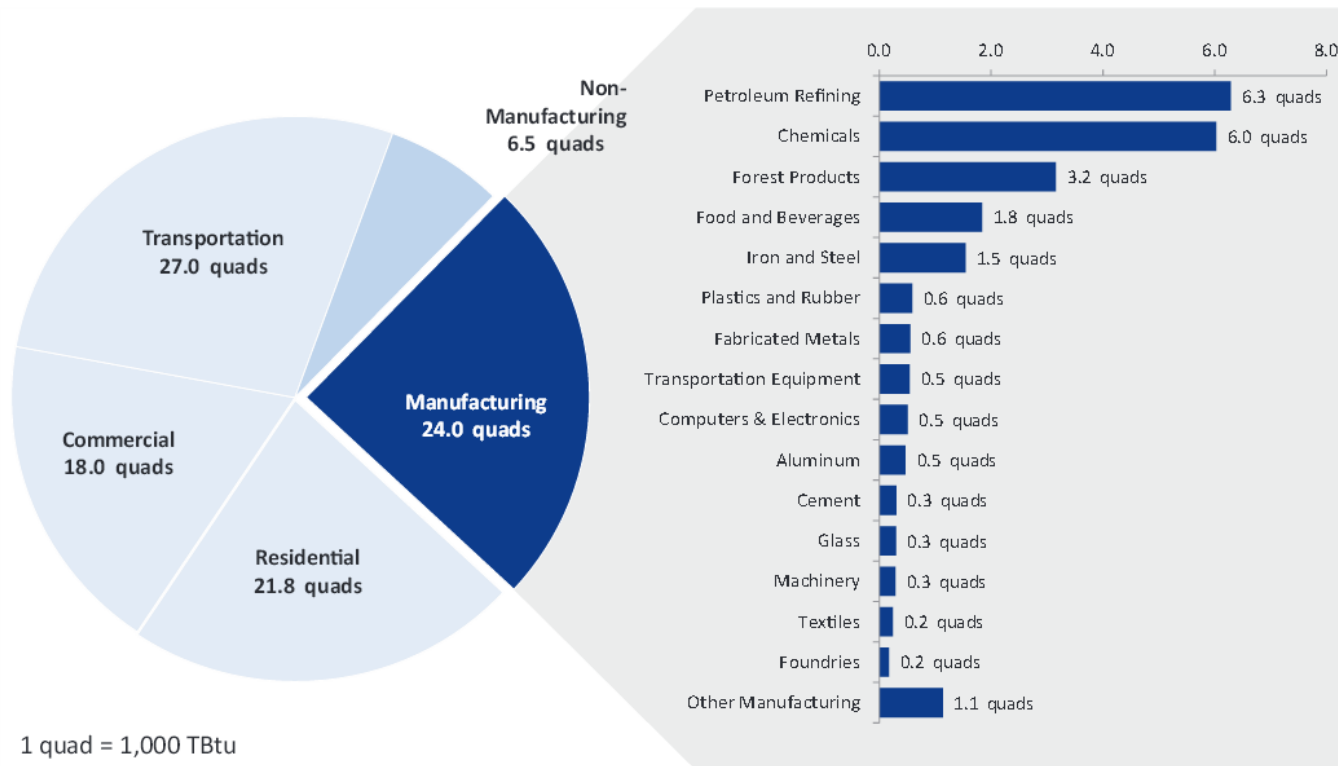
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Deputy Director

Advanced Manufacturing Office

[www.manufacturing.energy.gov](http://www.manufacturing.energy.gov)

# U.S Manufacturing Sector Energy Consumption



**Petroleum Refining**

**6.3 Quads**

**Chemicals**

**6.0 Quads**

**Pulp and Paper**

**3.2 Quads**

**Food Processing**

**1.8 Quads**

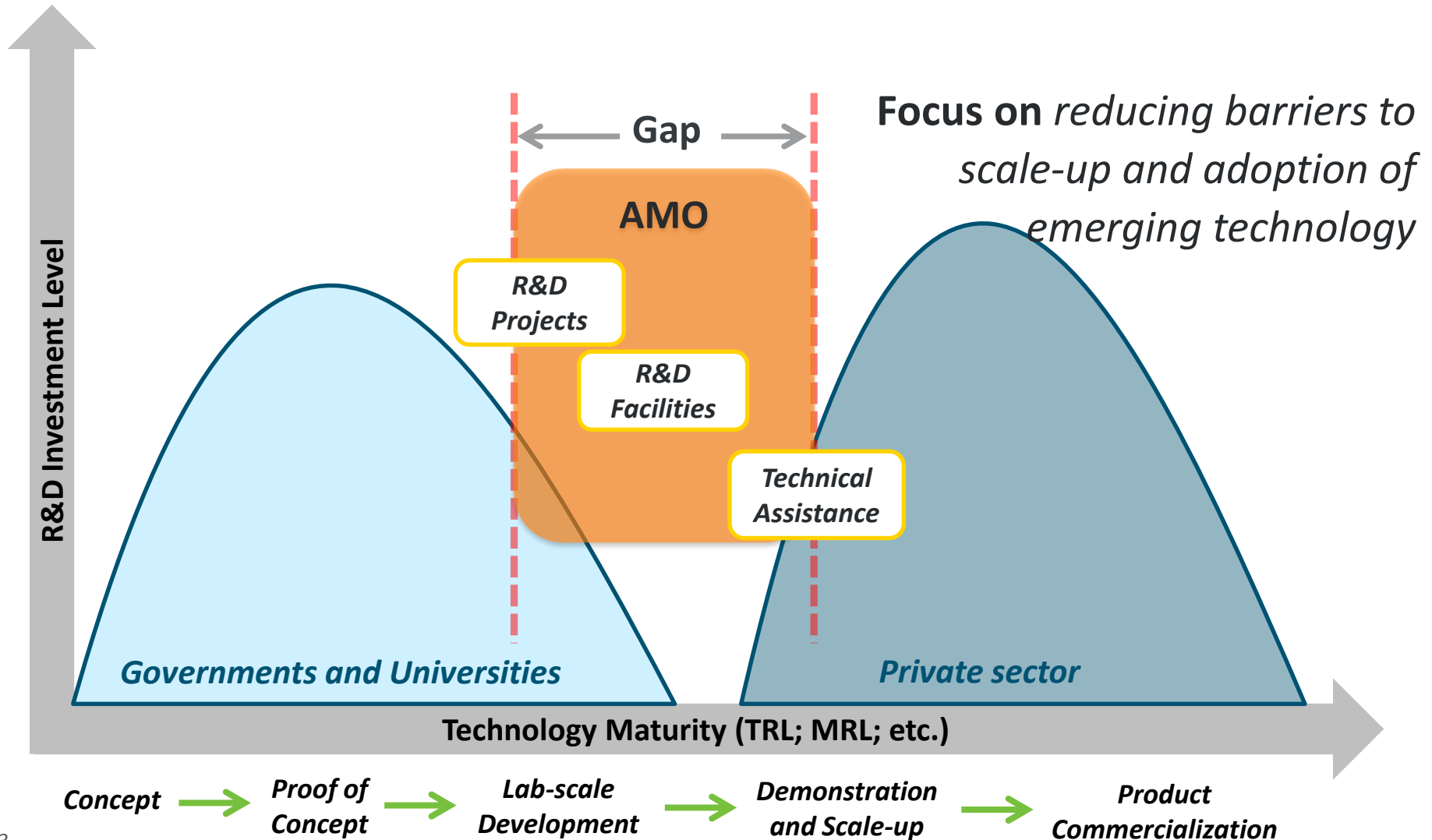
**Iron & Steel**

**1.5 Quads**

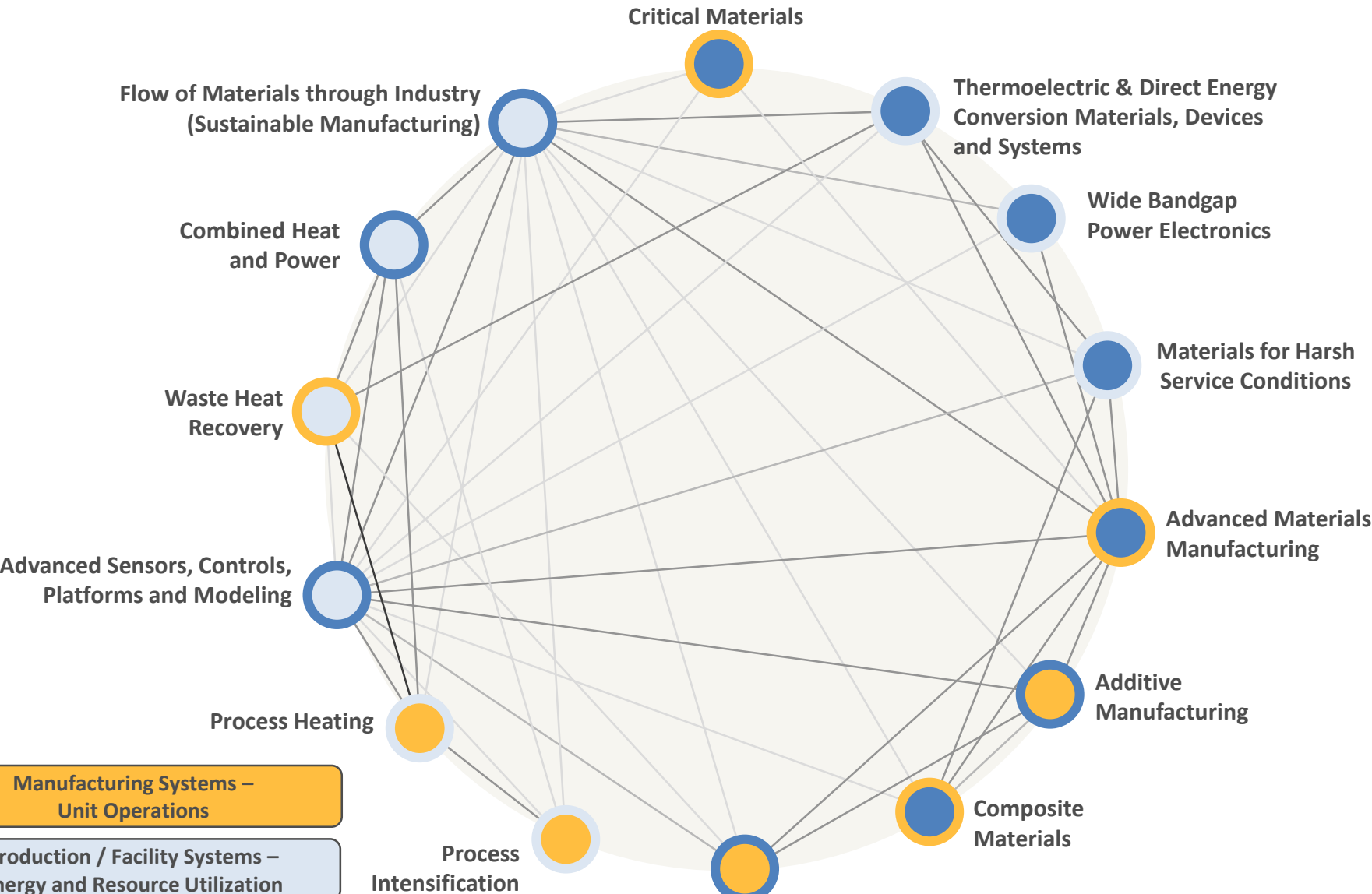
- Manufacturing accounts for roughly 25% of U.S. energy consumption
- Consumption is concentrated in energy-intensive industries
- Increasing energy productivity makes U.S. manufacturers more competitive while reducing energy impact

# AMO: Advanced Manufacturing Office

**What we do:** *Partner with industry, small businesses, universities, and regional entities to invest in emerging clean energy technologies.*



# AMO: Technology Focus Areas (QTR 2015 [energy.gov/qtr](http://energy.gov/qtr))



Manufacturing Systems – Unit Operations

Production / Facility Systems – Energy and Resource Utilization

Beyond the Plant Boundaries – Supply Chain and Life Cycle

# AMO: Three complementary strategies

## Technical Assistance: Direct engagement with Industry

Driving a corporate culture of continuous improvement and wide scale adoption of proven technologies, such as CHP, to reduce energy use in the industrial sector

## R&D Facilities: Public-Private consortia model

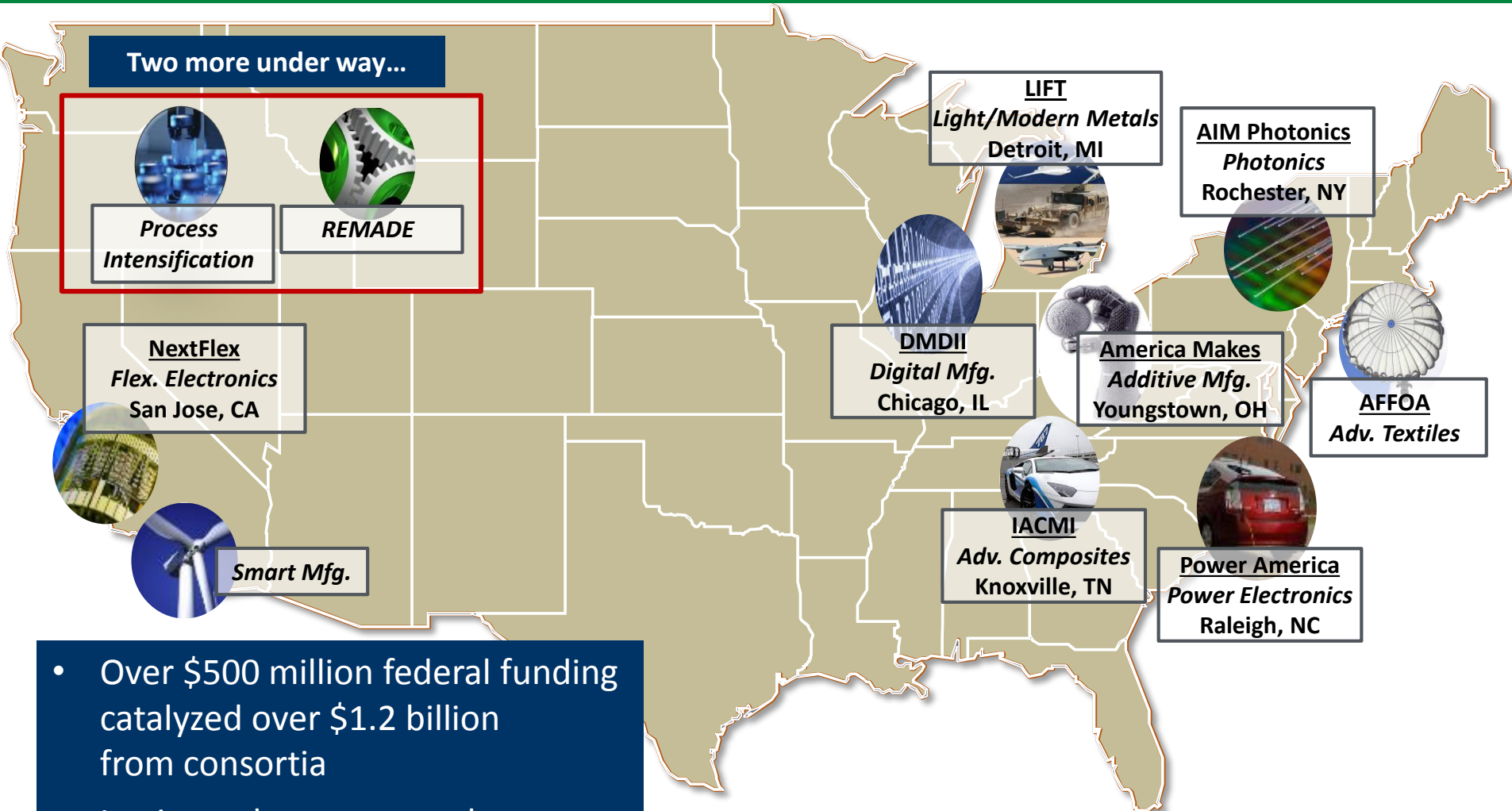
Shared R&D Facilities offer affordable access to physical and virtual tools, and expertise, to foster innovation and adoption of promising technologies

## R&D Projects: Bridging the innovation gap

Research and Development Projects to support innovative manufacturing processes and next-generation materials



# 11 Manufacturing Innovation Institutes launched to date



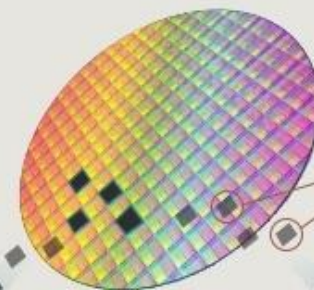
- Over \$500 million federal funding catalyzed over \$1.2 billion from consortia
- Institutes have attracted hundreds of companies and universities as active partners from across the country

# DOE NNMI Institute #1 – PowerAmerica (Raleigh, NC)

**PowerAmerica:** Develop advanced manufacturing processes that will enable large-scale production of wide bandgap semiconductors.

## WIDE BANDGAP Semiconductors

to increase the energy efficiency and reliability of power electronics



WBG power chips from a processed semiconductor wafer

### APPLICATION

#### Industrial Motor Systems

### POWER ELECTRONIC SYSTEM

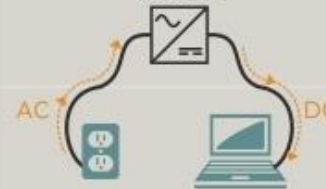
#### Variable Frequency Drive



### END USE

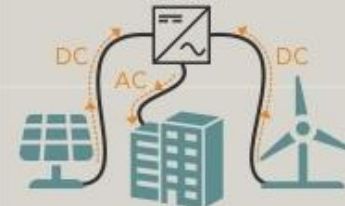
#### Consumer Electronics and Data Centers

#### Rectifier



#### Conversion of Solar and Wind Energy

#### Inverter



## DOE NNMI Institute #2 – Carbon Fiber Composites (Oak Ridge, TN)



**Institute for Advanced Composite Material Manufacturing (IACMI):** Develop and demonstrate technologies to produce carbon fiber composites at 50% the cost and 75% less energy.

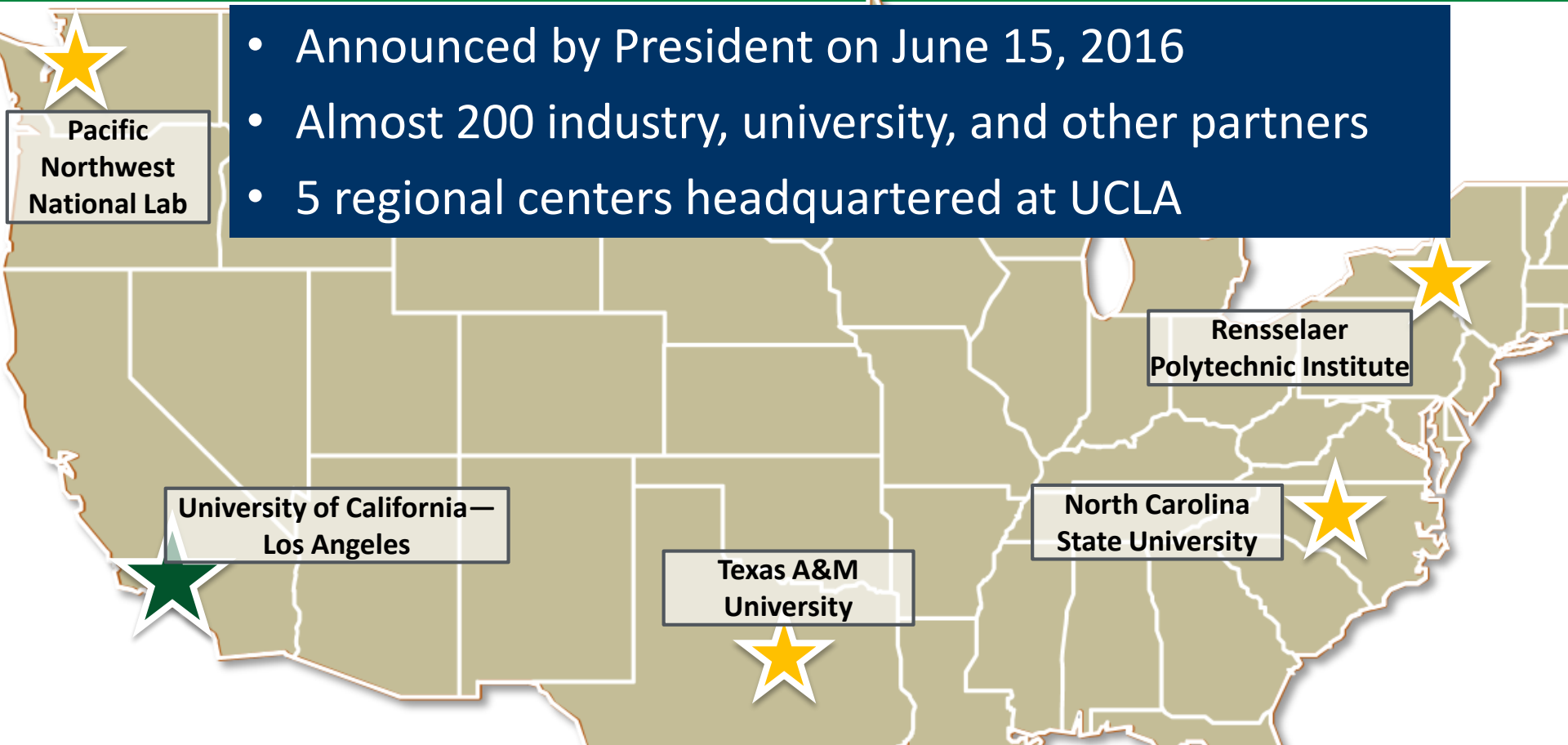
- Launched in January 2015
- \$70 million Federal support matched by \$180 million non-Federal
- 94 Total members including 72 industry members, 14 universities, and 2 national labs
- 46 Small and medium-sized industry partners





# DOE NNMI Institute #3 – Smart Manufacturing (Los Angeles, CA)

- Announced by President on June 15, 2016
- Almost 200 industry, university, and other partners
- 5 regional centers headquartered at UCLA

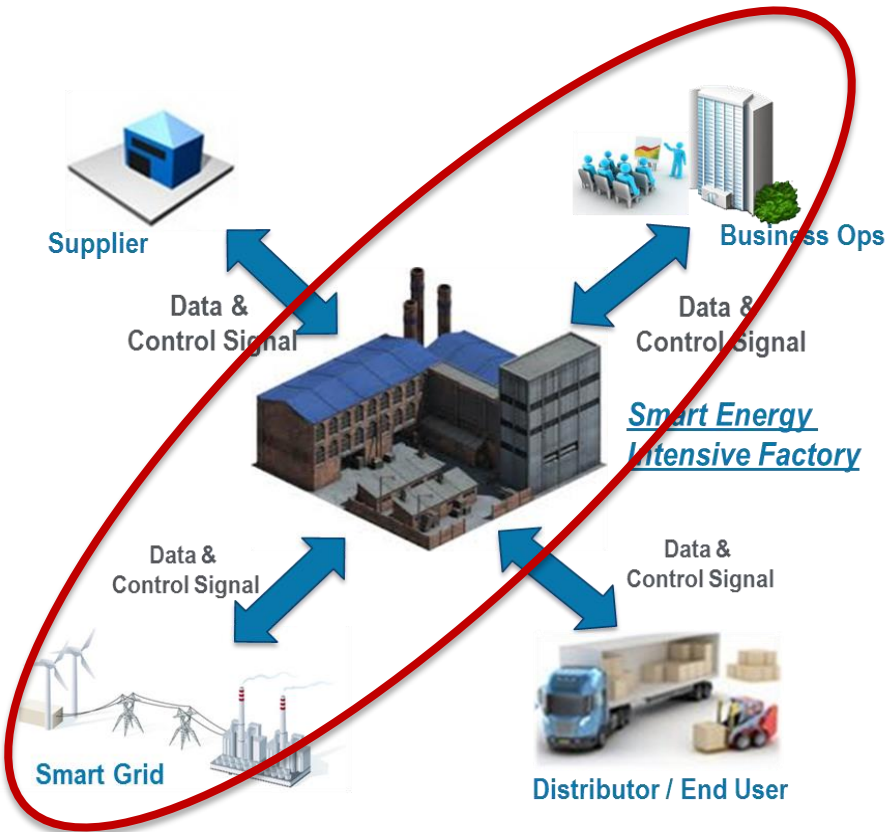


**Clean Energy Smart Manufacturing Innovation Institute (CESMII):** Spur advances in smart sensors and digital process controls to drive energy efficiency of U.S. manufacturing.



# DOE NNMI Institute #3 – Smart Manufacturing (Los Angeles, CA)

- Advanced sensors and controls for real-time process management



**Focus on Real-Time  
For Energy Management**

## Institute Goals

- >50% improvement in energy productivity
- >50% reduction in installation cost of Smart Manufacturing hardware and software
- 15% Improvement in Energy Efficiency at systems level
- Increase productivity and competitiveness across all manufacturing sectors

# Two upcoming DOE-led NNMI Institutes

Up to \$70 million in Federal cost share for each:



**Modular Chemical Process Intensification:** Focus on breakthrough technologies to dramatically improve energy efficiency of novel chemical manufacturing processes.



**REMADE:** Dramatically reduce life-cycle energy consumption through the development of technologies for reuse, recycling, and remanufacturing of materials.

# What does Success Look Like?

**Energy Products  
Invented Here...**



**...And Competitively  
Made Here!**

# Backup Slides

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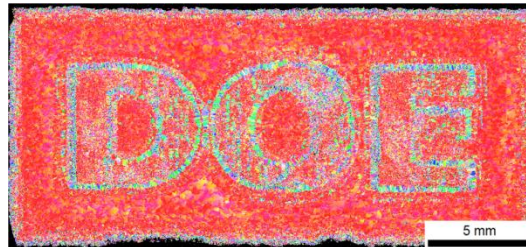
# Manufacturing Demonstration Facility

Supercomputing  
Capabilities

Spallation Neutron  
Source



America Makes



## Additive Manufacturing



Arcam electron beam  
processing AM equipment



POM laser processing AM  
equipment

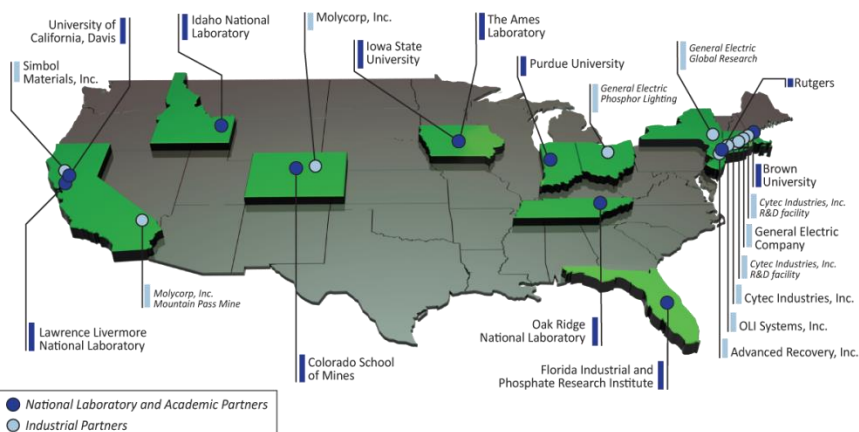
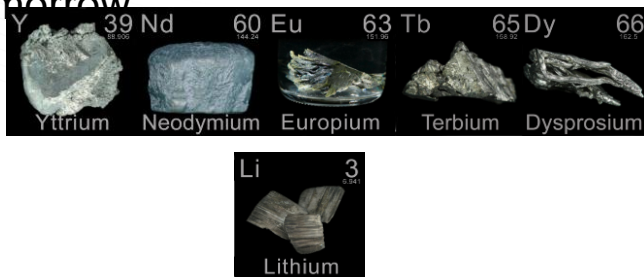
Program goal is to accelerate the manufacturing capability of a multitude of AM technologies utilizing various materials from metals to polymers to composites.



Accelerating  
Energy  
Innovations

## Critical Materials Institute

Eliminate materials criticality as an impediment to the commercialization of clean energy technologies for today and tomorrow



ORNL is managed by UT-Battelle  
for the US Department of Energy



### Selected Goals

- Materials supply chains assured for clean energy manufacturing in the US
- Have one technology in each of its three technical focus areas developed by industry
- Develop updated criticality assessments to ensure relevance of CMI research and identify potential critical materials for clean energy

### Funding

- Up to \$120M for operations from June 2013-June 2018